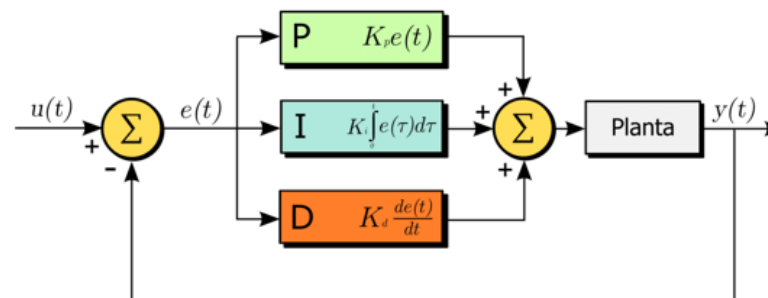
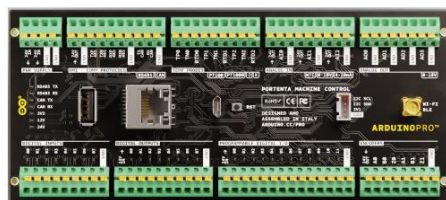




Training Course: Embedded Control System



Arduino with PID Controller

Suranaree University of Technology |

Thanasak Wanglomklang | 2020



Agenda



Open loop Control using Arduino



Close loop Control using Arduino

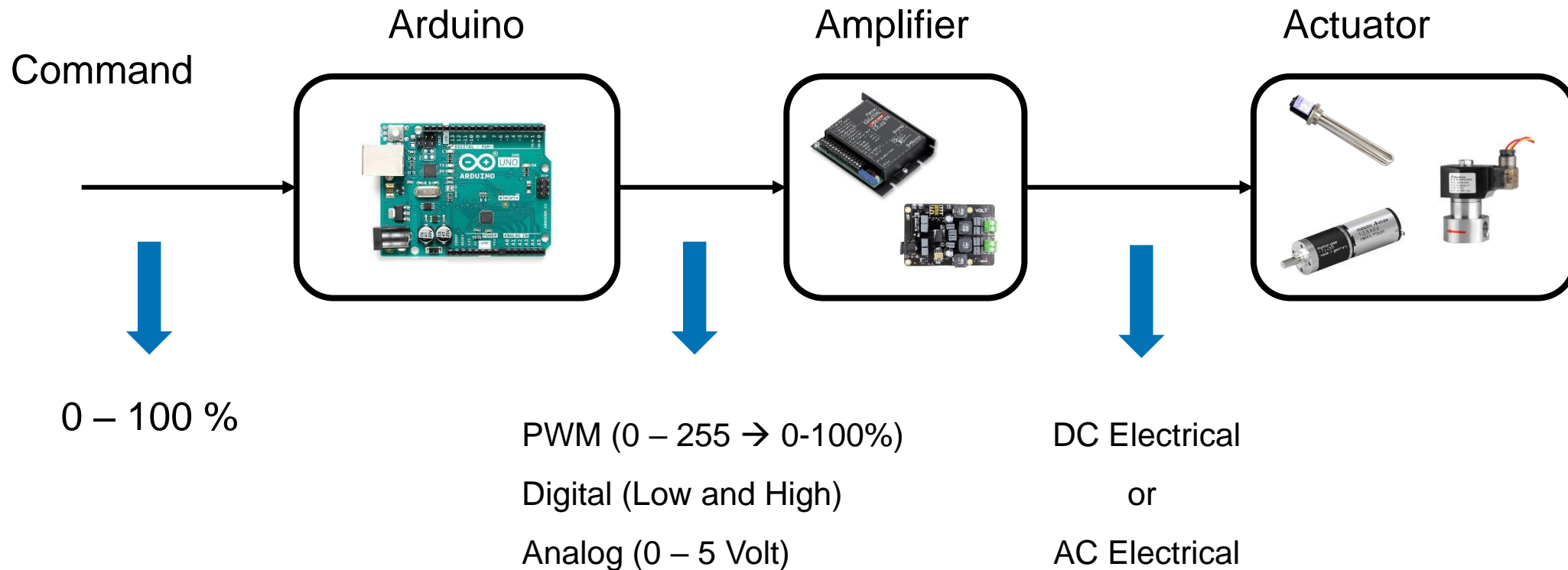


Practices



Open loop Control using Arduino

Basics Control Flow





Open loop Control using Arduino

Example Control

Control ON/OFF of LED

Application Ex. ➡ Control Pneumatic Solenoid valve

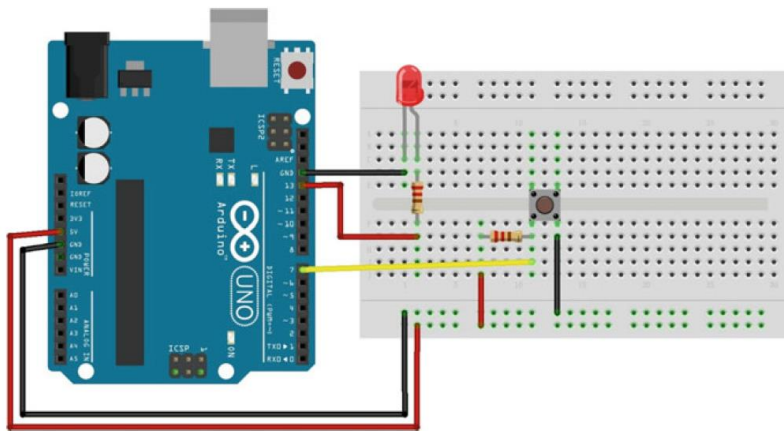
Control Lightness of LED

Application Ex. ➡ Control Speed DC motor



Open loop Control using Arduino

Control ON/OFF of LED

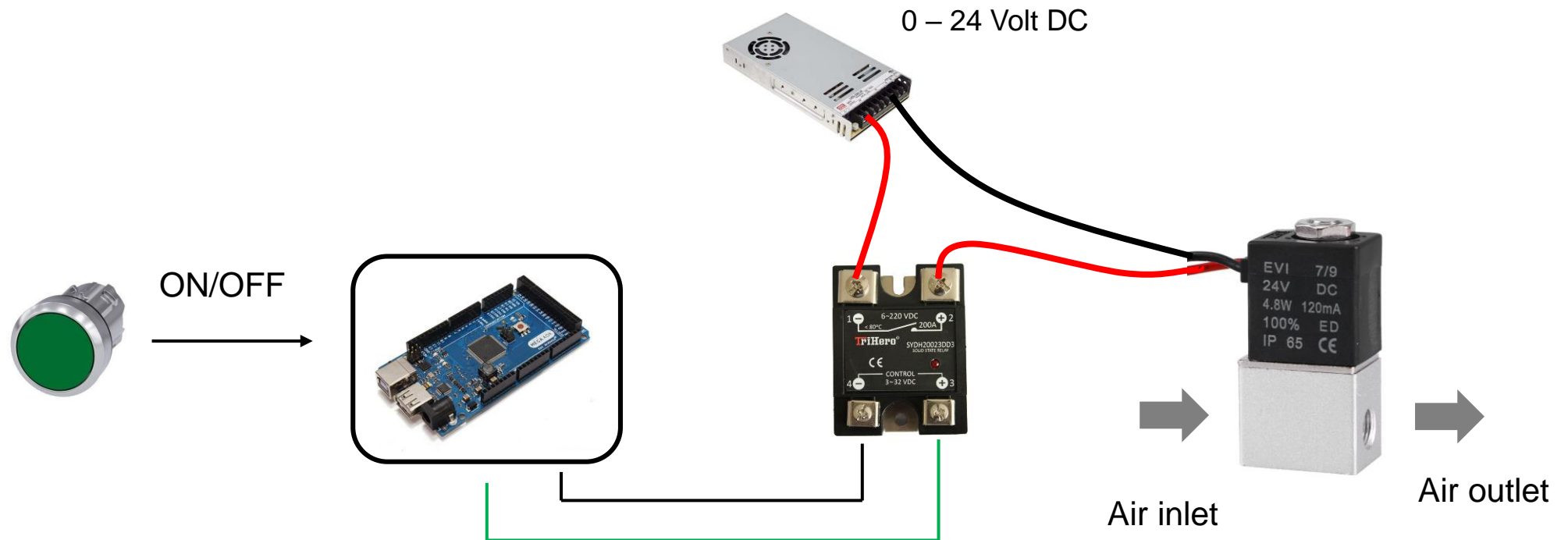


```
1  int led = 13;  // connect LED to pin 13
2  int pin = 7;   // connect pushbutton to pin 7
3  int value = 0; // variable to store the read value
4
5  void setup() {
6      pinMode(led, OUTPUT); // set pin 13 as output
7      pinMode(pin, INPUT);  // set pin 7 as input
8  }
9  void loop() {
10     value = digitalRead(pin); // set value equal to the pin 7 input
11     digitalWrite(led, value); // set LED to the pushbutton value
12 }
13
```



Open loop Control using Arduino

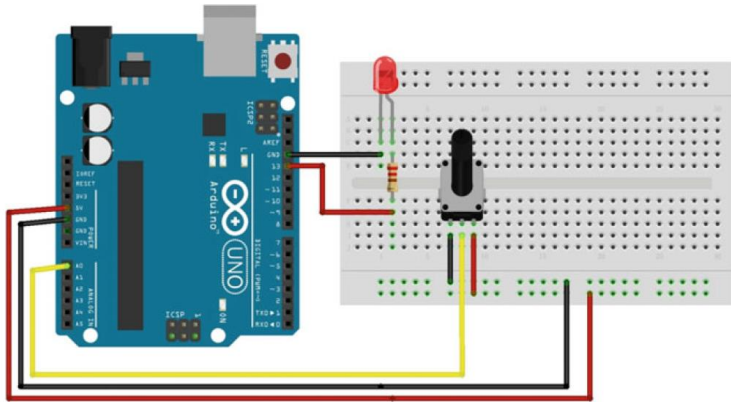
Control Pneumatic Solenoid valve





Open loop Control using Arduino

Control Lightness of LED

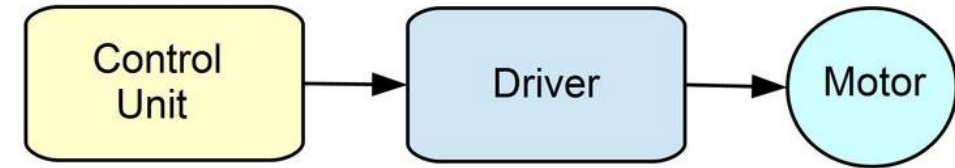


```
1  int led = 13; // connect LED to pin 13
2  int pin = 0;  // potentiometer on analogy pin 0
3  int value = 0; // variable to store the read value
4
5  void setup() {
6  }
7  void loop() {
8      value = analogRead(pin); // set value equal to the pin 0's input
9      value /= 4;               // converts 0-1023 to 0-255
10     analogWrite(led, value); // output PWM signal to LED
11 }
12
```

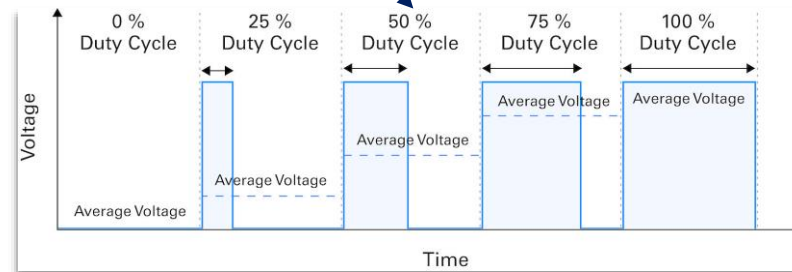
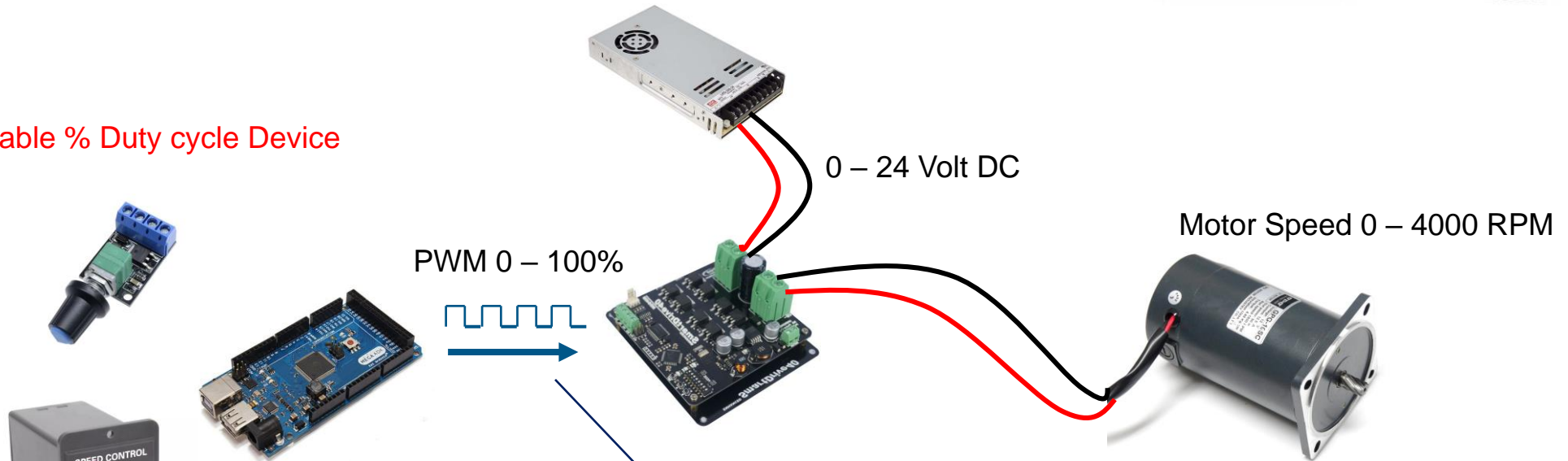


Open loop Control using Arduino

Control Speed DC motor



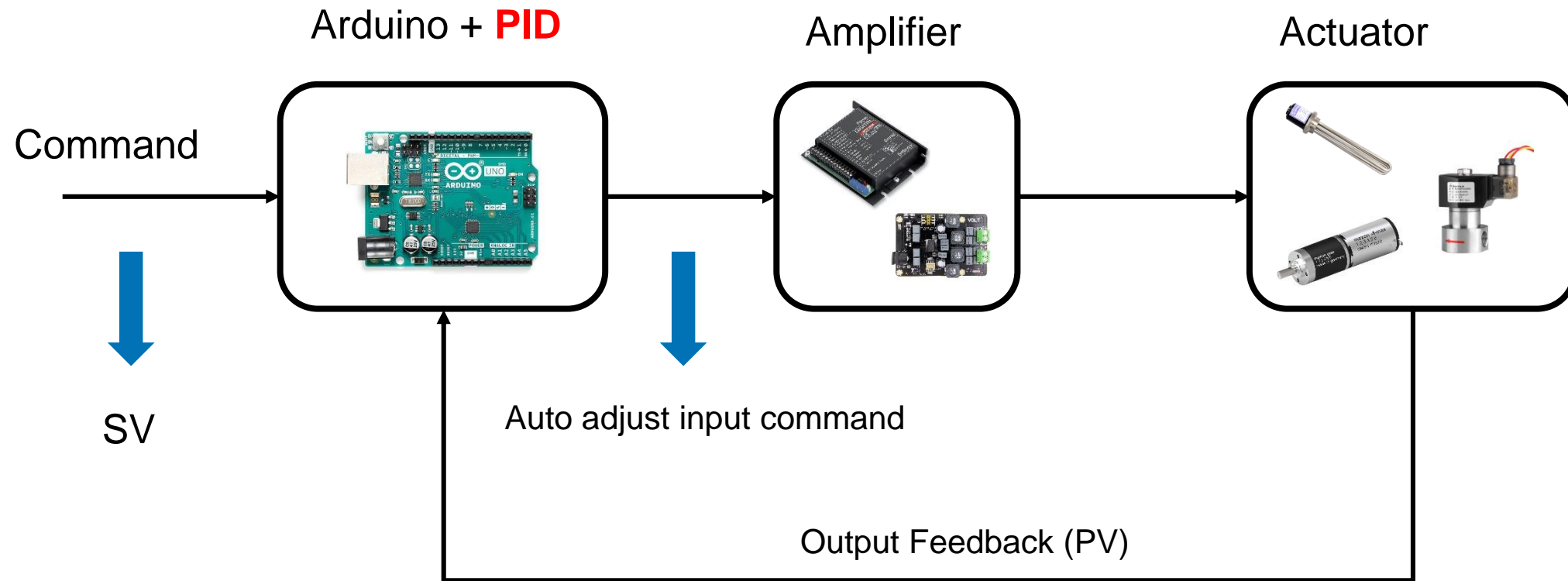
Adjustable % Duty cycle Device





Close loop Control using Arduino

Basics Control Flow





Close loop Control using Arduino

DC motor Close loop Speed control

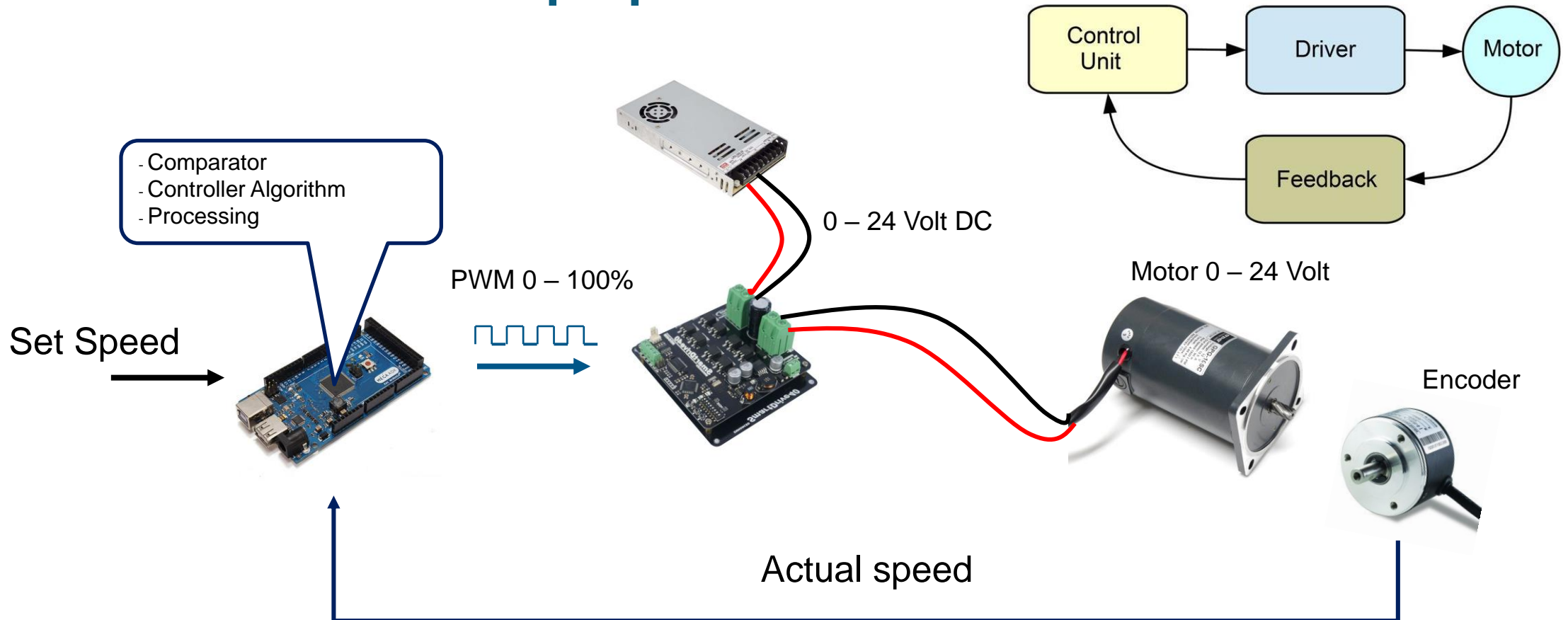
Temperature Close loop control

Digital PID Controller



Close loop Control using Arduino

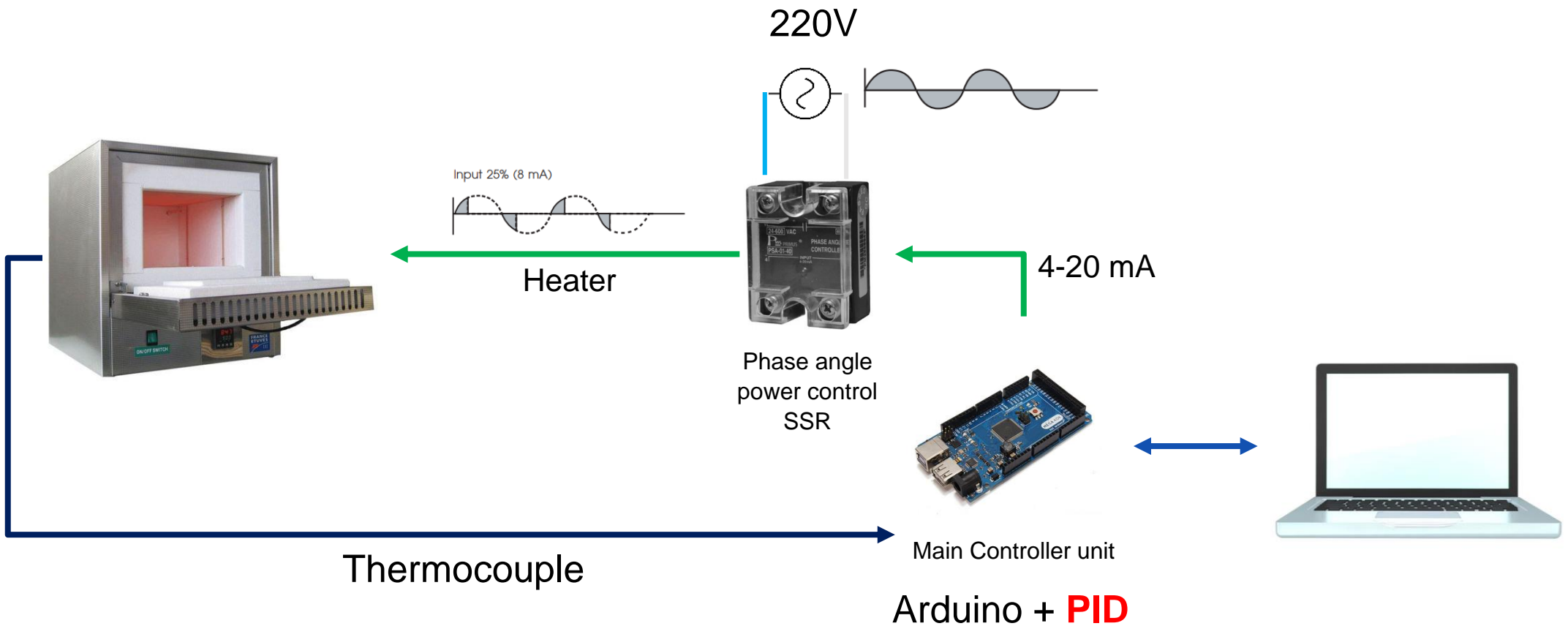
DC motor Close loop Speed control





Close loop Control using Arduino

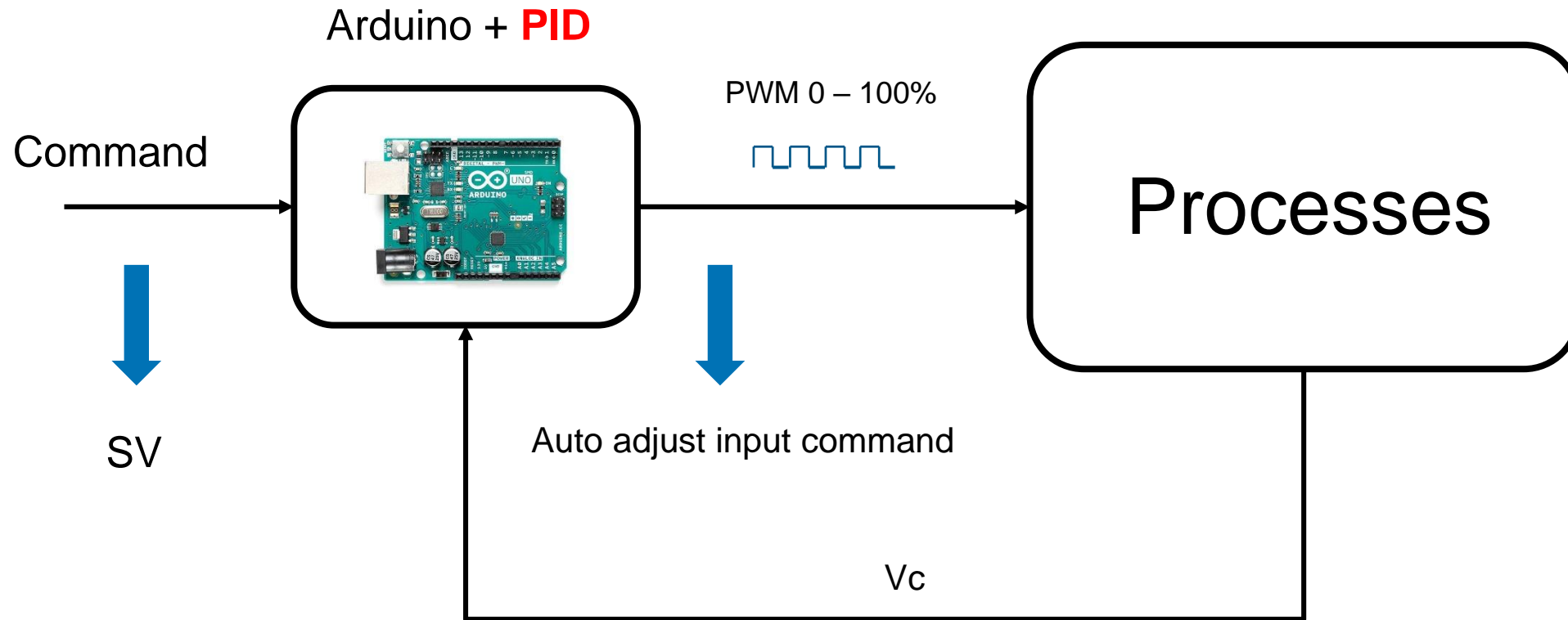
Temperature Close loop control





Close loop Control using Arduino

Digital PID Controller





Close loop Control using Arduino

Digital PID Controller

```
double sensed_output, control_signal;
double setpoint;
double Kp; //proportional gain
double Ki; //integral gain
double Kd; //derivative gain
int T; //sample time in milliseconds (ms)
unsigned long last_time;
double total_error, last_error;
int max_control;
int min_control;

void setup() {

}

void loop() {

    PID_Control(); //calls the PID function every T interval and outputs a control signal

}
```



Close loop Control using Arduino

Digital PID Controller

```
void PID_Control(){

    unsigned long current_time = millis(); //returns the number of milliseconds passed since the Arduino started running the program

    int delta_time = current_time - last_time; //delta time interval

    if (delta_time >= T){

        double error = setpoint - sensed_output;

        total_error += error; //accumulates the error - integral term
        if (total_error >= max_control) total_error = max_control;
        else if (total_error <= min_control) total_error = min_control;

        double delta_error = error - last_error; //difference of error for derivative term

        control_signal = Kp*error + (Ki*T)*total_error + (Kd/T)*delta_error; //PID control compute
        if (control_signal >= max_control) control_signal = max_control;
        else if (control_signal <= min_control) control_signal = min_control;

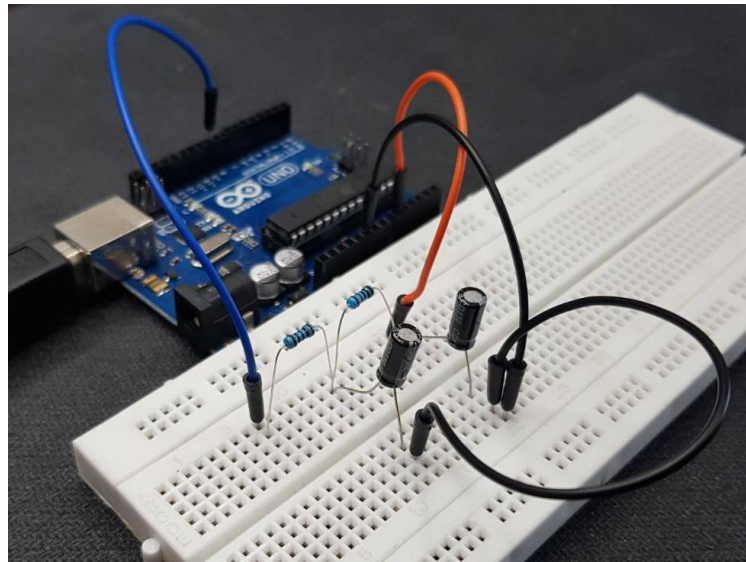
        last_error = error;
        last_time = current_time;
    }
}
```



Practices

Open loop 2nd order RC circuit

Example Voltage response control of RC circuit



$$R_1 = R_2 \approx 10 \text{ k}\Omega$$

$$C_1 = C_2 \approx 100 \mu\text{F}$$

$$\frac{V_C(s)}{V_{in}(s)} = \frac{1}{(R_1 R_2 C_1 C_2) s^2 + (R_1 C_1 + R_2 C_2) s + 1}$$

$$\frac{V_C(s)}{V_{in}(s)} = \frac{1}{s^2 + 2s + 1}$$



Practices

Open loop 2nd order RC circuit

System analysis using python

```
from control.matlab import *  
  
G = tf([1],[1,2,1])  
print(G)
```

>>>

```
      1  
-----  
s^2 + 2 s + 1
```



Practices

Open loop 2nd order RC circuit

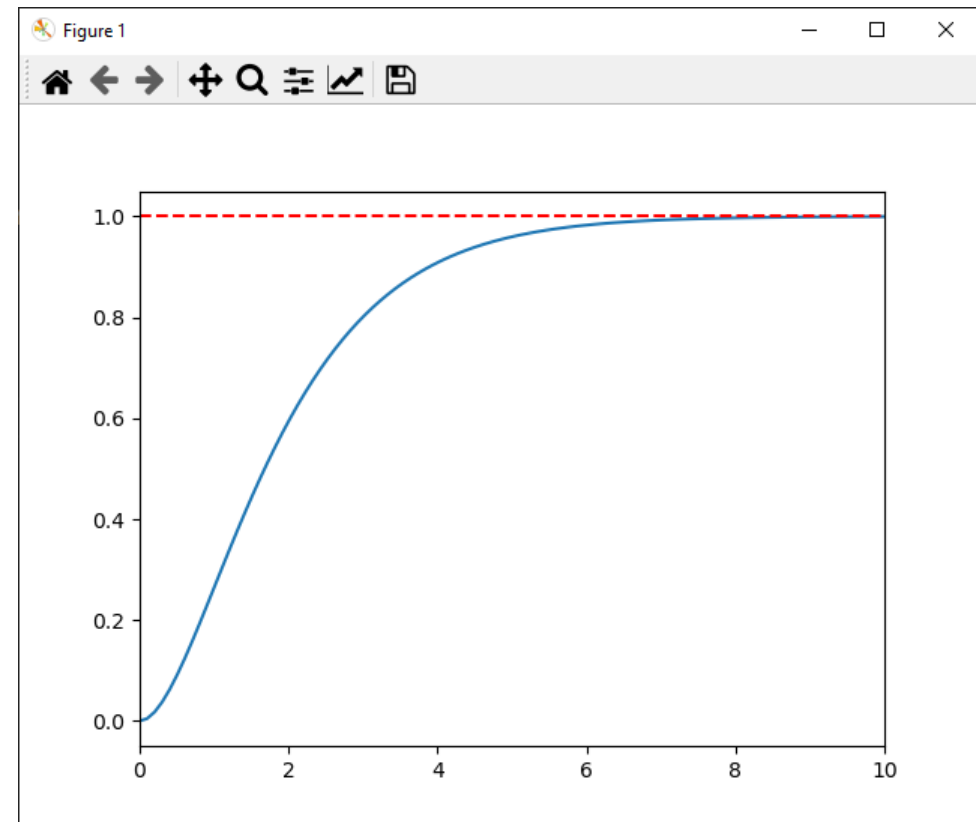
System analysis using python

Step input

```
from control.matlab import *
import matplotlib.pyplot as plt
import numpy as np

G = tf([1],[1,2,1])
print(G)

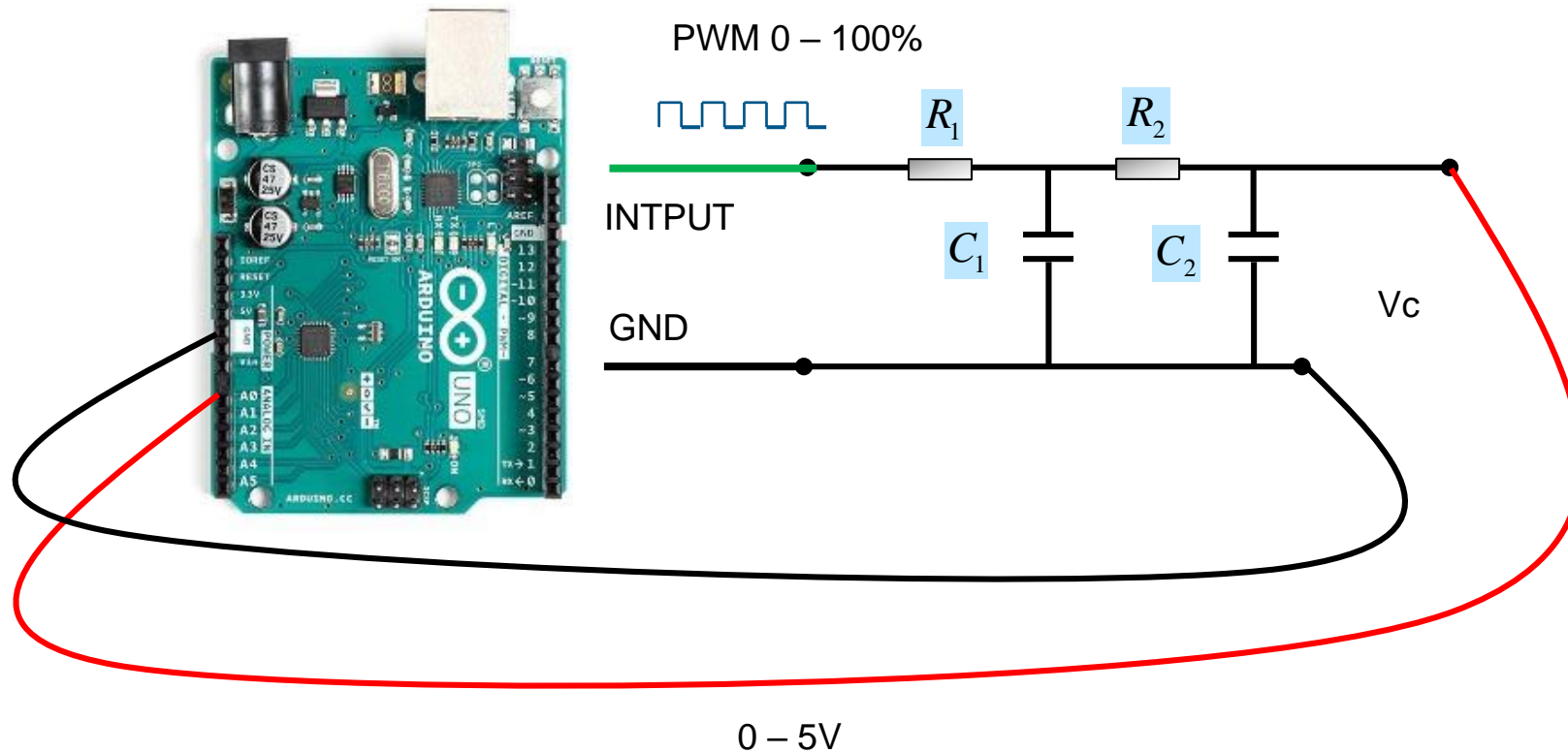
val, time = step(G,10)
plt.plot(time,val)
plt.plot(time,np.ones(len(time)), '--r')
plt.xlim(0,10)
plt.show()
```





Practices

Example Voltage response control of RC circuit





Practices

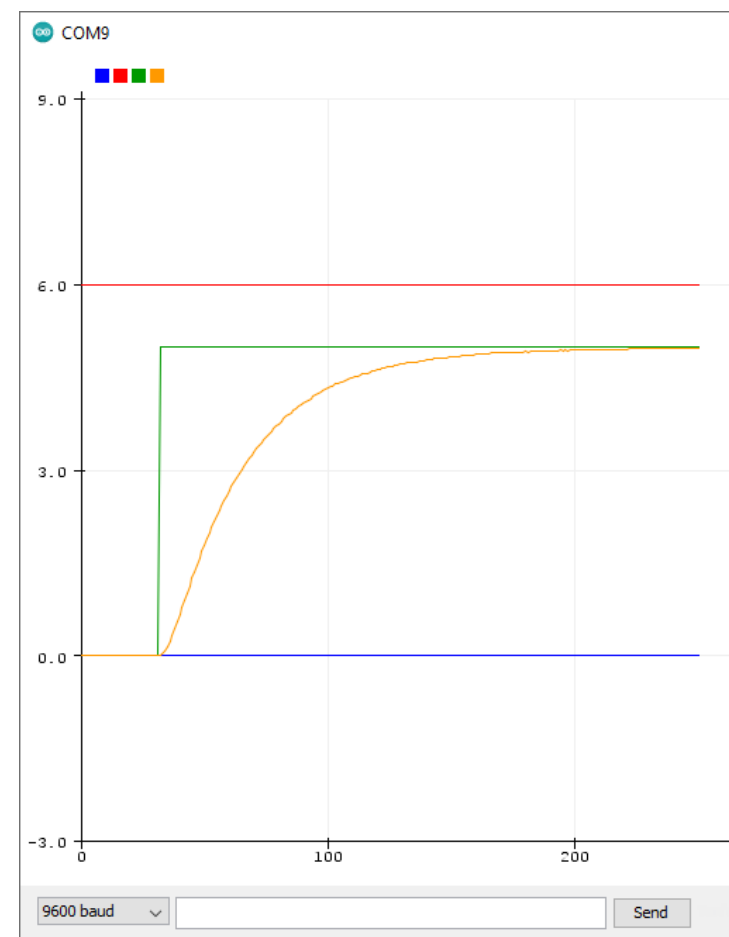
Time response of Step input

```
char get_serial;
String sum_serial;
float Vin;
float input;
float Vc;
void setup() {
  Serial.begin(9600);
  pinMode(9,OUTPUT);
}

void loop() {
  Vc = analogRead(A0)*5/1023.0;
  input = map(Vin,0,5,0,255);
  analogWrite(9,input);
  Serial.print(0);
  Serial.print("\t");
  Serial.print(6);
  Serial.print("\t");
  Serial.print(Vin);
  Serial.print("\t");
  Serial.println(Vc);
  serialread();
  delay(10);
}
```

```
void serialread() {
  while (Serial.available()) {
    get_serial = Serial.read();

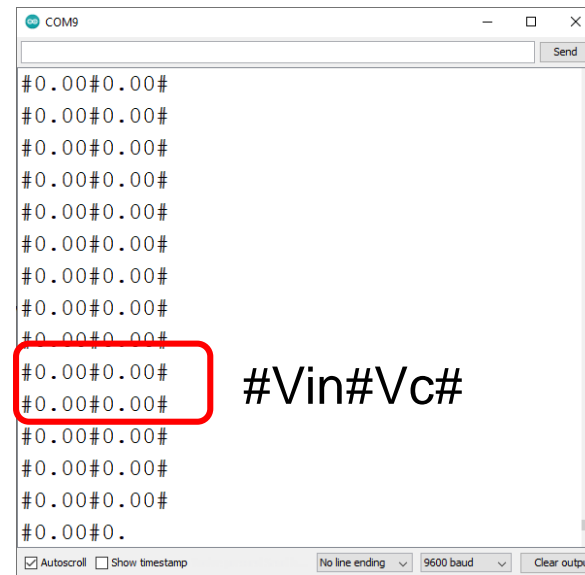
    if (get_serial == 'A') {
      Vin = sum_serial.toFloat();
      sum_serial = "";
      break;
    }
    sum_serial += get_serial;
  }
}
```





Practices

Time response of **Step input form python**





Practices

Time response of Step input from python

```
char get_serial;
String sum_serial;
float Vin;
float input;
float Vc;
String sendtoPC;
void setup() {
  Serial.begin(9600);
  pinMode(9, OUTPUT);
}

void loop() {
  Vc = analogRead(A0) * 5 / 1023.0;
  input = map(Vin, 0, 5, 0, 255);
  analogWrite(9, input);
  sendtoPC = "#" + String(Vin, 2) + "#" + String(Vc, 2) + "#";
  Serial.println(sendtoPC);
  serialread();
  //delay(10);
}
```

```
void serialread() {
  while (Serial.available()) {
    get_serial = Serial.read();

    if (get_serial == 'A') {
      Vin = sum_serial.toFloat();
      sum_serial = "";
      break;
    }
    sum_serial += get_serial;
  }
}
```



Practices

Time response of Step input from python

```
import serial
import time
import matplotlib.pyplot as plt
import threading
import serial.tools.list_ports

# เริ่มต้นเชื่อมต่อ
port = serial.tools.list_ports.comports()
comport = str(port[0])
ser = serial.Serial(comport[0:4], baudrate = '9600')
ser.flushInput()
ser.reset_input_buffer()

## อ่านข้อมูล
data = ""
def get_serial_data():
    global data, input_val, output_val
    while True:
        try:
            data = ser.readline().decode('utf-8', errors='replace')
            data = data.split("#")
            if len(data)==5:
                input_val = float(data[1])
                output_val = float(data[2])
        except KeyboardInterrupt:
            ser.close()
            pass
        except Exception as e:
            ser.close()
            pass
t1 = threading.Thread(target=get_serial_data)
t1.start()
```

```
i = 0
datat = []
datainput = []
dataoutput = []

sendinput = input('Vin = ')
ser.write(sendinput.encode())
while i<=10:
    datat.append(i)
    datainput.append(input_val)
    dataoutput.append(output_val)
    print('{:.2f}'.format(i), input_val, output_val)
    time.sleep(0.01)
    i+=0.01

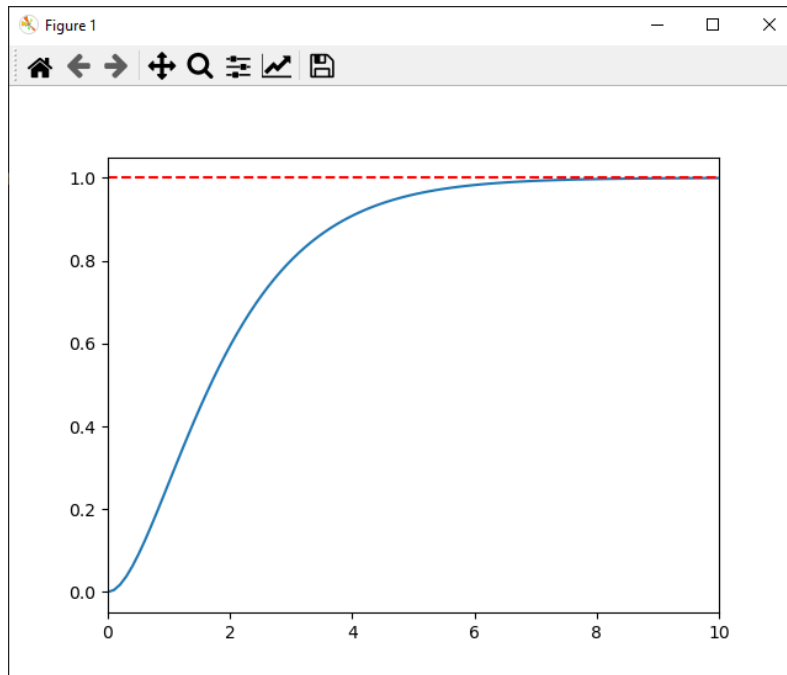
plt.plot(datat,datainput, 'r')
plt.plot(datat,dataoutput, 'black')
plt.ylim(0,6)
plt.xlabel('Time')
plt.ylabel('Amplitude')
plt.legend(['Vin','Vc'])
plt.show()

ser.close()
```

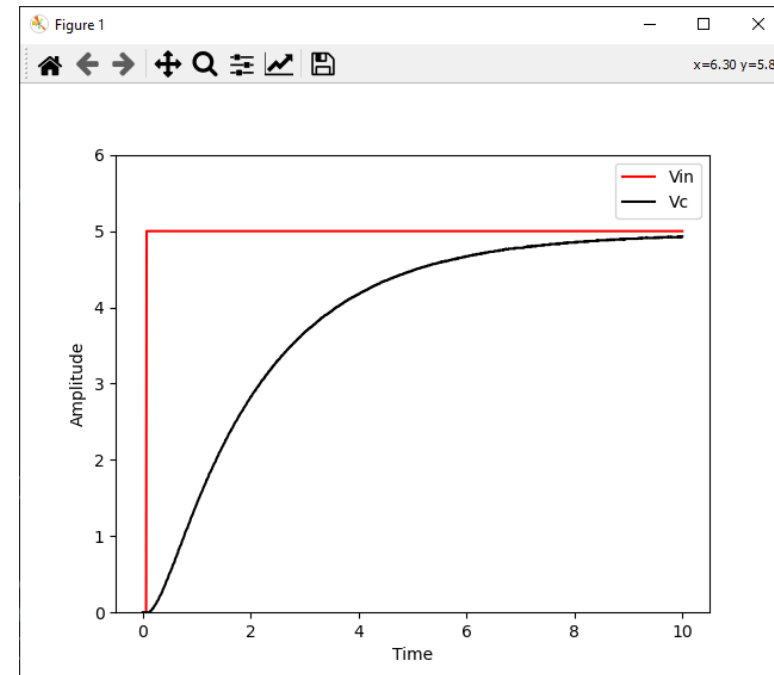


Practices

Time response of Step input from python



Simulation



Experiment



Practices

Time response of **Step input form** python

```
import serial
import time
import matplotlib.pyplot as plt
import threading
import serial.tools.list_ports
import threading

# เริ่มต้นเชื่อมต่อ
port = serial.tools.list_ports.comports()
comport = str(port[0])
ser = serial.Serial(comport[0:4], baudrate = '9600')
ser.flushInput()
ser.reset_input_buffer()
```



Practices

Time response of **Step input** from python

```
## อ่านข้อมูล
data = ""
def get_serial_data():
    global data, input_val, output_val
    while True:
        try:
            data = ser.readline().decode('utf-8', errors='replace')
            data = data.split("#")

            if len(data)==4:
                input_val = float(data[1])
                output_val = float(data[2])

        except KeyboardInterrupt:
            ser.close()
            pass
        except Exception as e:
            ser.close()
            pass

t1 = threading.Thread(target=get_serial_data)
t1.start()
```

```
i = 0
datat = []
datainput = []
dataoutput = []

sendinput = input('Vin = ')
ser.write(sendinput.encode())
while i<=10:
    datat.append(i)
    datainput.append(input_val)
    dataoutput.append(output_val)
    print('{:.2f}'.format(i), input_val, output_val)
    time.sleep(0.01)
    i+=0.01

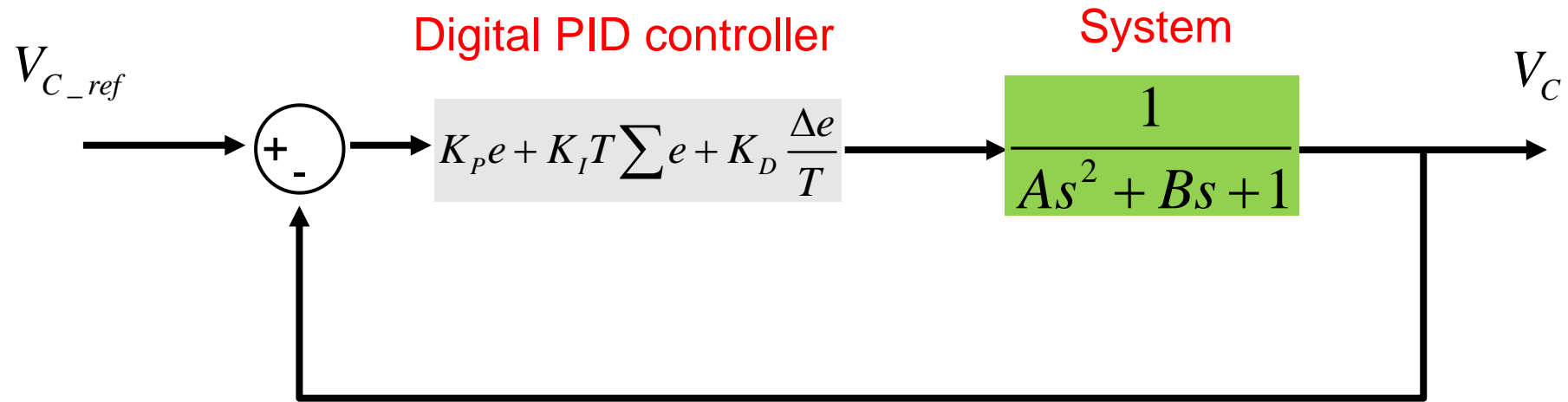
plt.plot(datat,datainput, 'r')
plt.plot(datat,dataoutput, 'black')
plt.ylim(0,6)
plt.xlabel('Time')
plt.ylabel('Amplitude')
plt.legend(['Vin','Vc'])
plt.show()

ser.close()
```



Practices

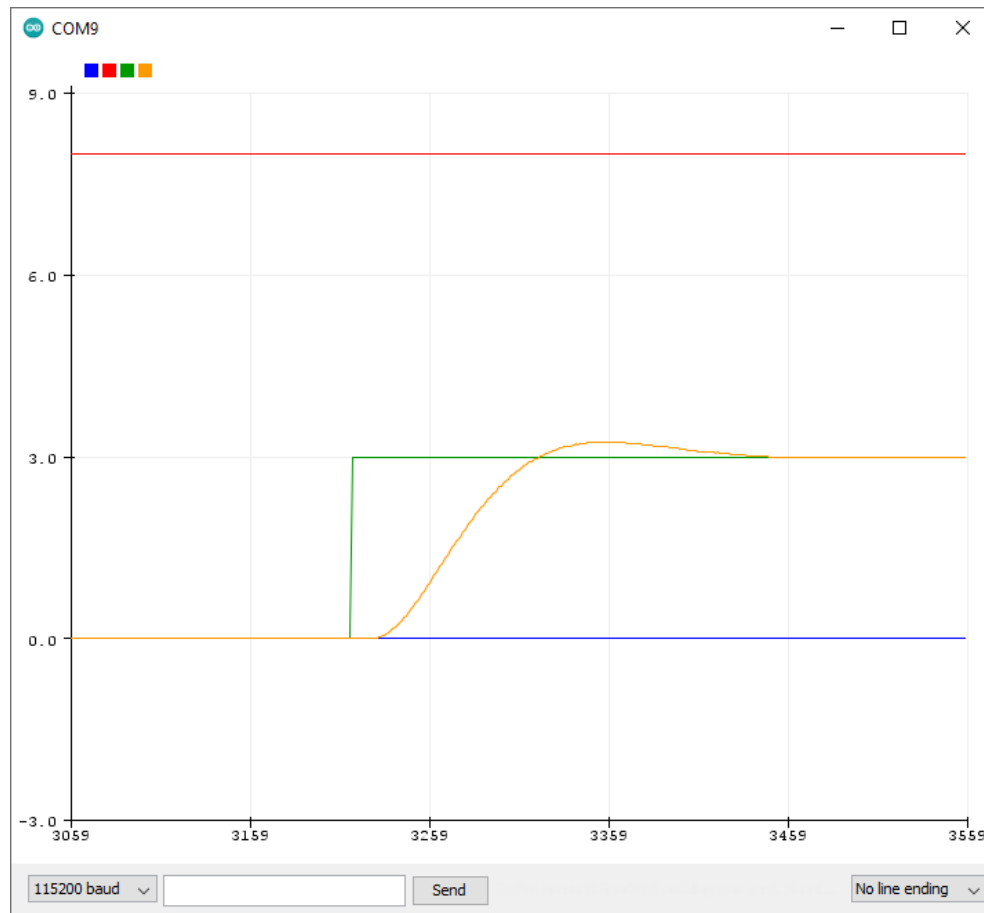
Close loop 2nd order RC circuit





Practices

Close loop 2nd order RC circuit



$$K_p = 15$$

$$K_i = 15$$

$$K_d = 0$$



Practices

Close loop 2nd order RC circuit

```
double kp = 0.0;
double ki = 0.0;
double kd = 0.0;
double SV, PV;
double control_signal, u;
unsigned long last_time, current_time;
double dT;
double last_error, error, sum_error, dE;
char get_serial;
String sum_serial;
float T = 0.1;
double upbound_control = 255;
double lowbound_control = 0;
String show_val;
```

```
void loop() {
    PV = analogRead(A0) * 5 / 1023.0;
    u = PID_comput();
    analogWrite(9, u);
    //
    // show_val = "#" + String(SV,2) + "#" + String(PV,2) + "#" + String(u,2) + "#";
    // Serial.println(show_val);

    Serial.print(0);
    Serial.print("\t");
    Serial.print(8);
    Serial.print("\t");
    Serial.print(SV);
    Serial.print("\t");
    Serial.println(PV);

    serialread();
    delay(T*1000);
}
```



Practices

Close loop 2nd order RC circuit

```
double PID_comput() {
    current_time = millis();
    dT = (current_time - last_time) / 1000.0;
    if (dT >= T) {
        error = SV - PV;
        sum_error += error;
        dE = error - last_error;

        control_signal = kp * error + (ki * T * sum_error) + kd * (dE / T);

        if (control_signal >= upbound_control) {
            control_signal = upbound_control;
        }
        if (control_signal < lowbound_control) {
            control_signal = lowbound_control;
        }

        last_error = error;
        last_time = current_time;
    }
    return control_signal;
}
```

```
void serialread() {
    while (Serial.available()) {
        get_serial = Serial.read();

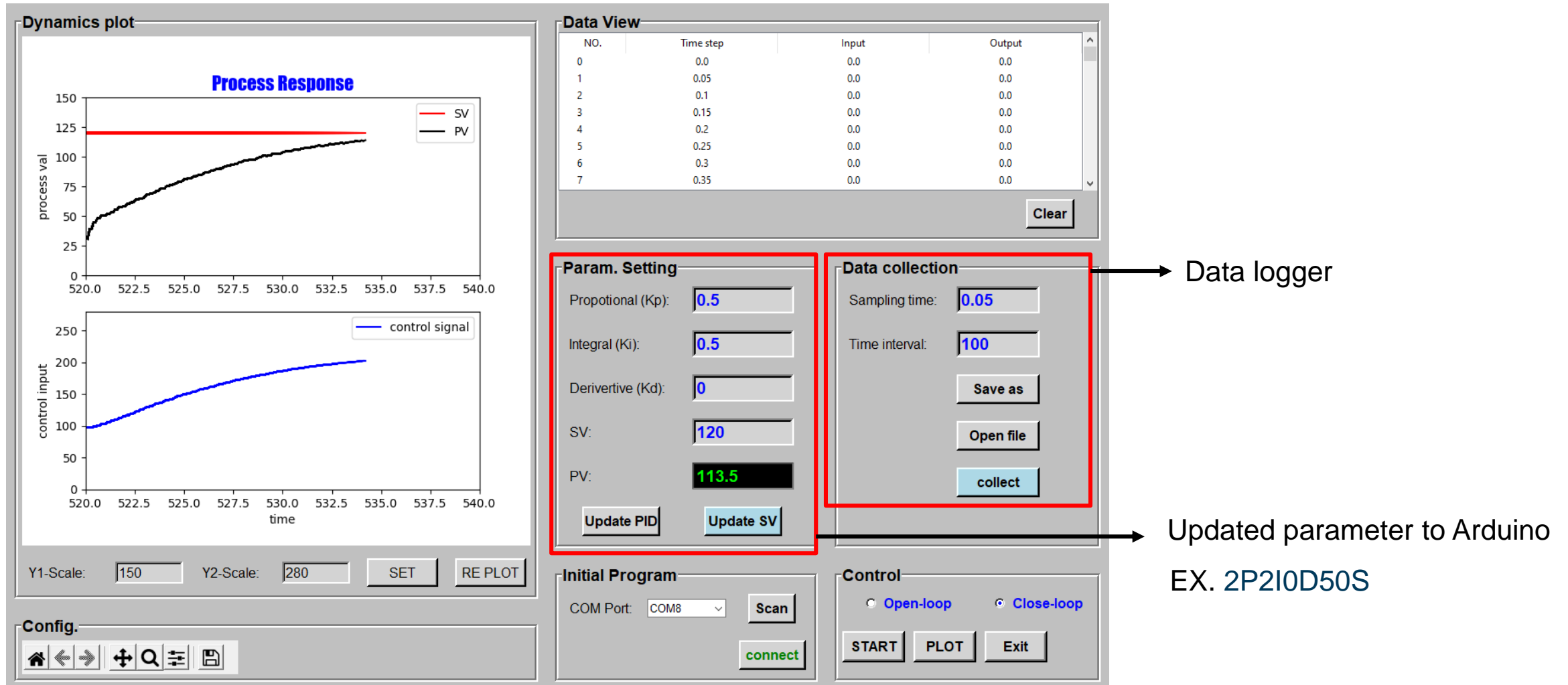
        if (get_serial == 'P') {
            kp = sum_serial.toFloat();
            sum_serial = "";
            break;
        }
        if (get_serial == 'I') {
            ki = sum_serial.toFloat();
            sum_serial = "";
            break;
        }
        if (get_serial == 'D') {
            kd = sum_serial.toFloat();
            sum_serial = "";
            break;
        }
        if (get_serial == 'S') {
            SV = sum_serial.toFloat();
            sum_serial = "";
            break;
        }

        sum_serial += get_serial;
    }
}
```



Practices

Developed software using python





Practices

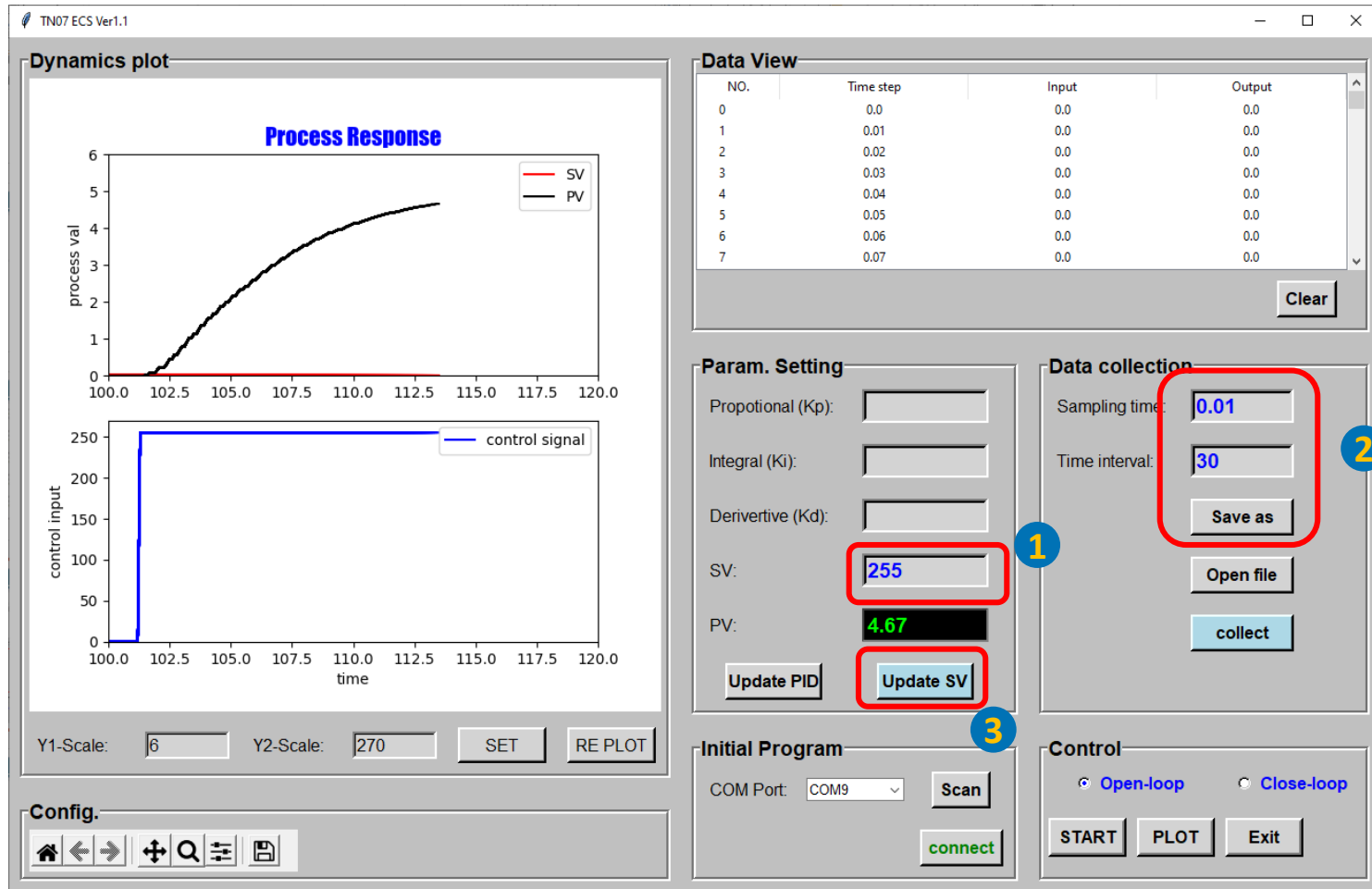
PID Controller Design Method 1

Process reaction curve



Practices

PID Controller Design Method 1 Process reaction curve





Practices

PID Controller Design Method 1 Process reaction curve

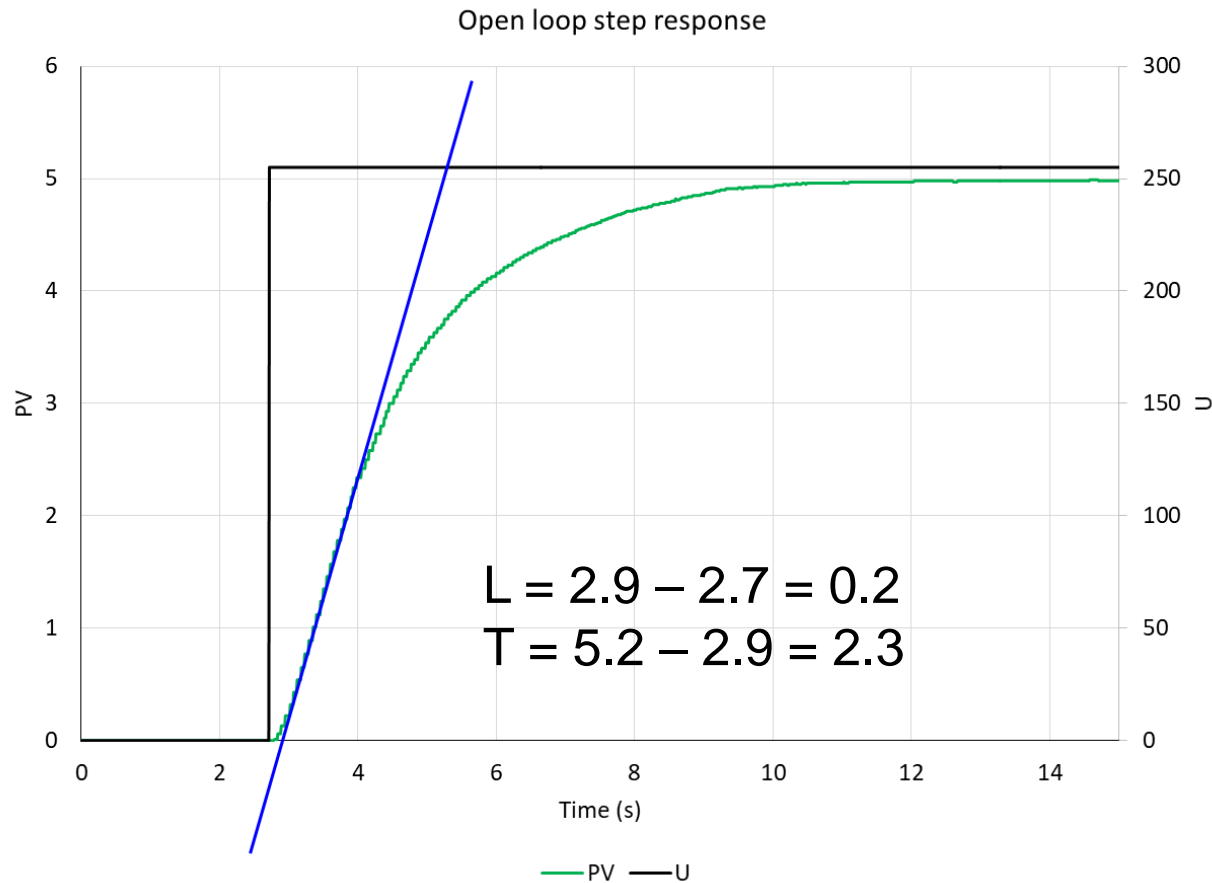


Table 8–1 Ziegler–Nichols Tuning Rule Based on Step Response of Plant (First Method)

Type of Controller	K_p	T_i	T_d
P	$\frac{T}{L}$	∞	0
PI	$0.9 \frac{T}{L}$	$\frac{L}{0.3}$	0
PID	$1.2 \frac{T}{L}$	$2L$	$0.5L$

Using PI Controller

$$K_p = 0.9 \left(\frac{2.3}{0.2} \right) = 10.35$$

$$T_i = \frac{0.2}{0.3} = 0.67$$

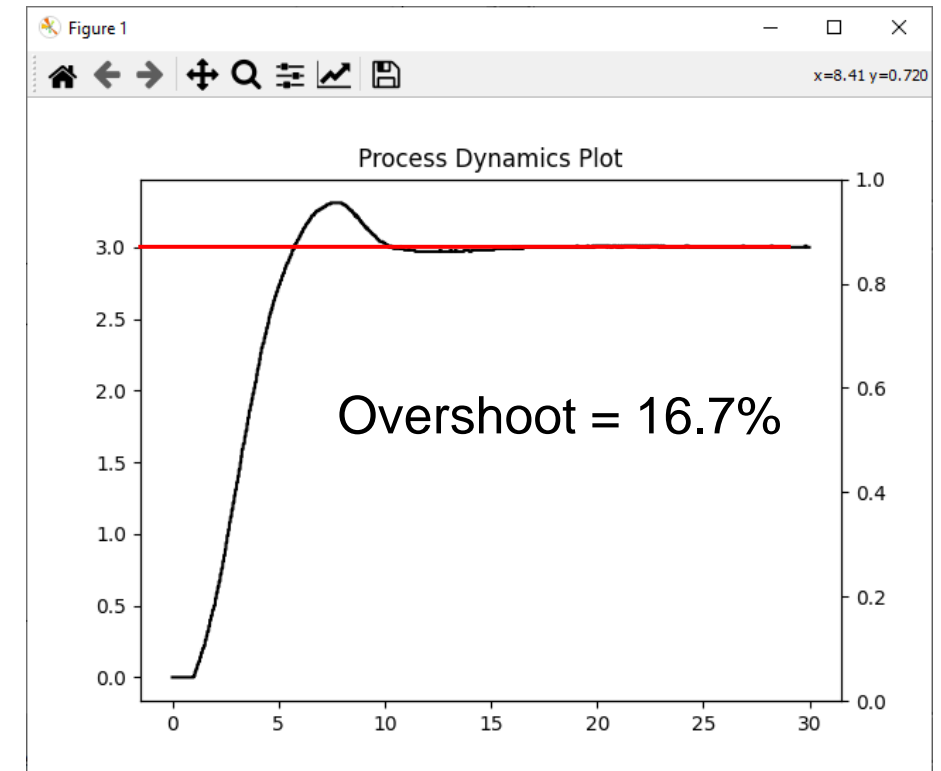
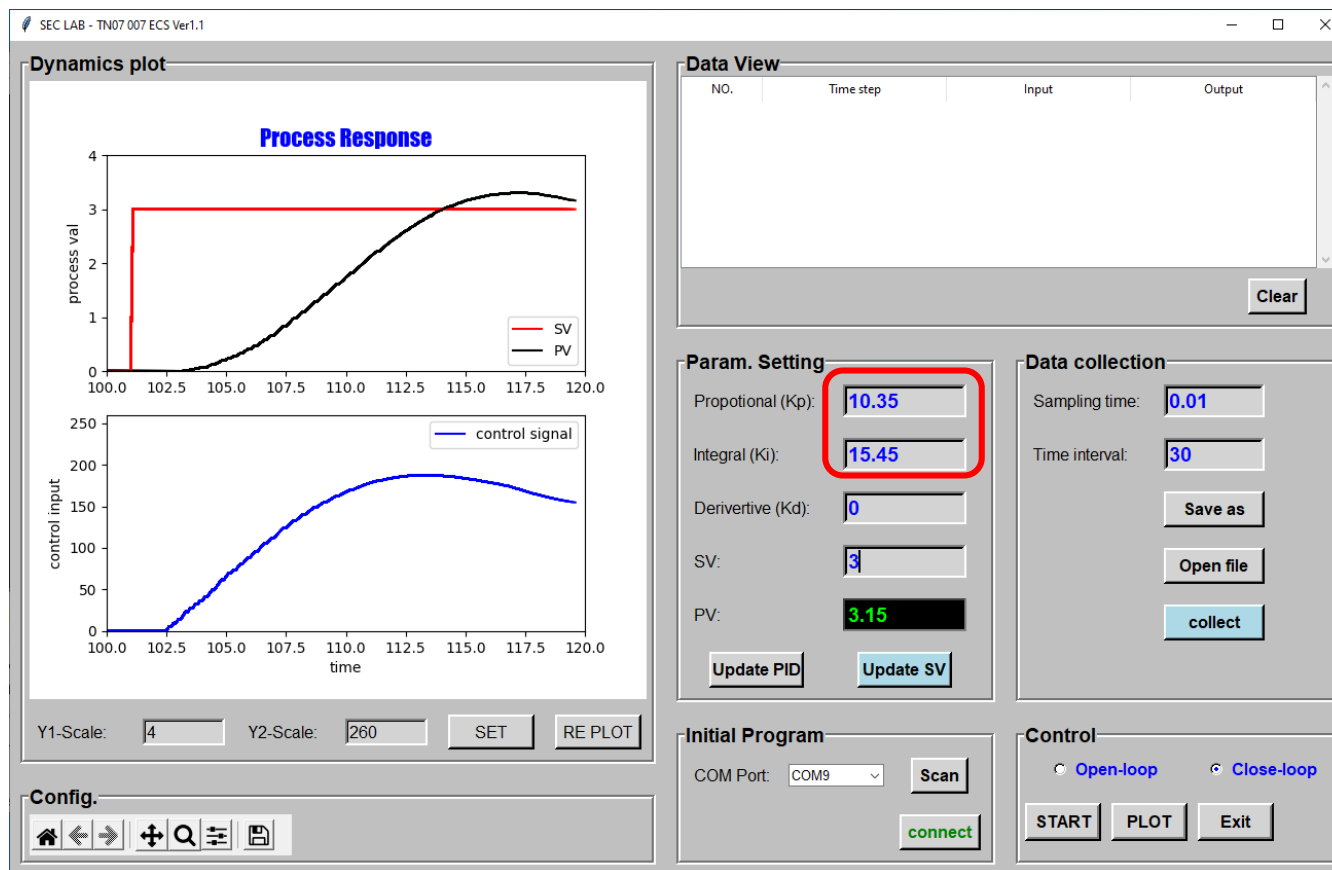
$$K_p = 10.35$$

$$K_i = \frac{10.35}{0.67} = 15.45$$



Practices

PID Controller Design Method 1 Process reaction curve





Practices

PID Controller Design Method 3

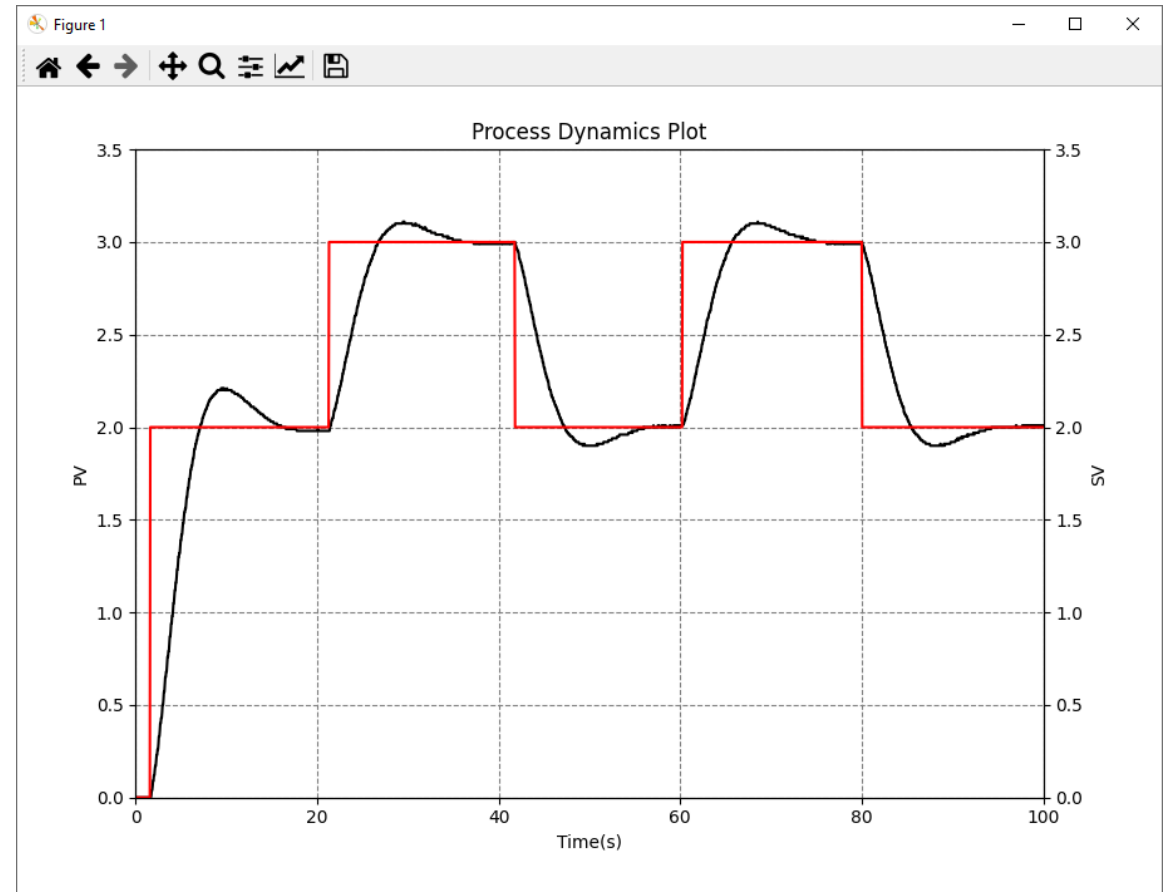
Model based tuning



Practices

- Initial Gauss $K_p = 20$, $K_i = 20$
- Collect data in desire operating range

Param. Setting	Data collection
Propotional (K_p): <input type="text" value="20"/>	Sampling time: <input type="text" value="0.05"/>
Integral (K_i): <input type="text" value="20"/>	Time interval: <input type="text" value="100"/>
Derivertive (K_d): <input type="text" value="0"/>	<input type="button" value="Save as"/>
SV: <input type="text" value="2"/>	<input type="button" value="Open file"/>
PV: <input type="text" value="2.0"/>	<input type="button" value="collect"/>
<input type="button" value="Update PID"/>	
<input type="button" value="Update SV"/>	



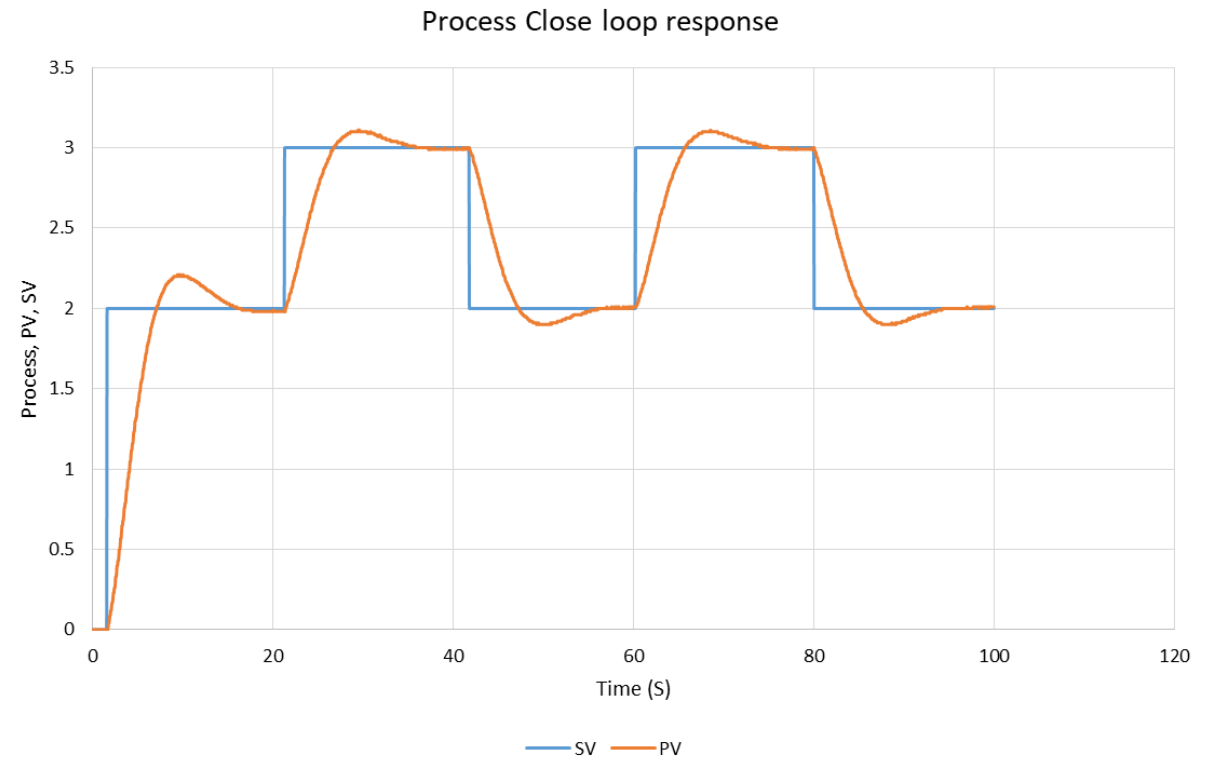


Practices

PID Controller Design Method 3 Model based tuning

Use for Model estimation

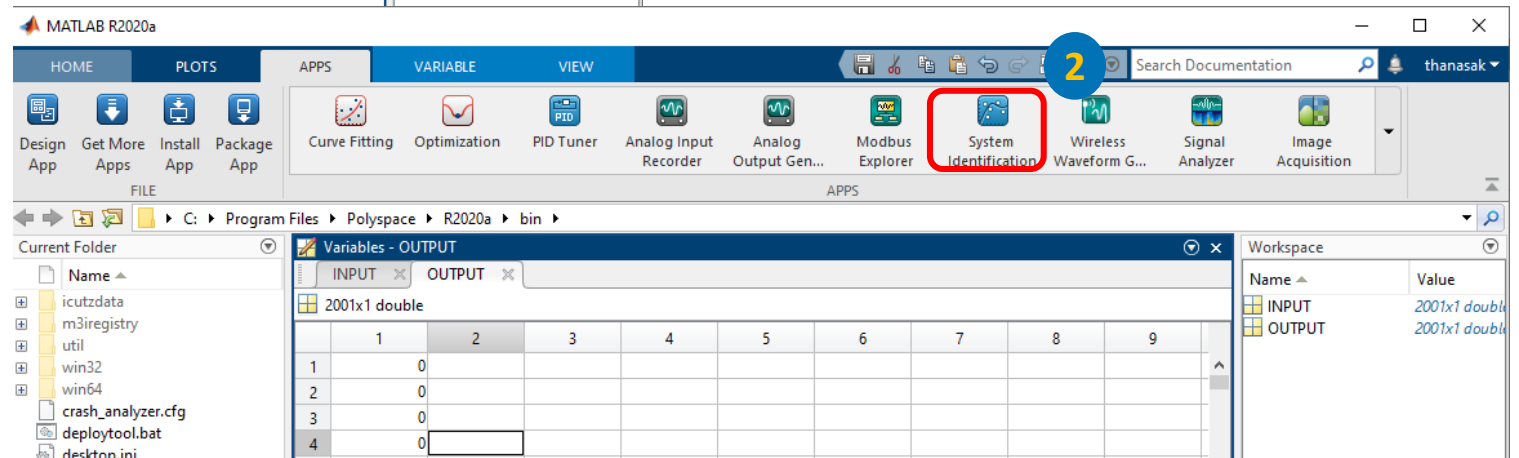
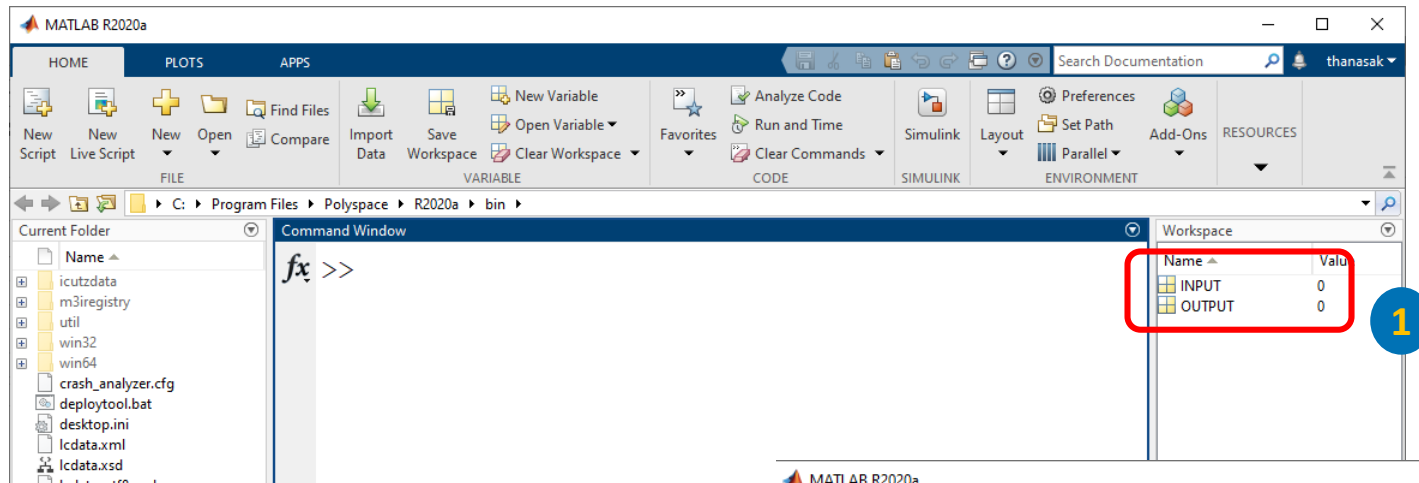
F42					
	A	B	C	D	E
1	time	U	SV	PV	
41	1.95	57.18	2	0.09	
42	2	60.36	2	0.12	
43	2.05	60.36	2	0.12	
44	2.1	63.48	2	0.15	
45	2.15	66.65	2	0.17	
46	2.2	66.65	2	0.17	
47	2.25	69.67	2	0.2	
48	2.3	72.62	2	0.23	
49	2.35	72.62	2	0.23	
50	2.4	75.52	2	0.26	
51	2.45	75.52	2	0.26	
52	2.5	78.35	2	0.29	
53	2.55	80.91	2	0.33	
54	2.6	80.91	2	0.33	
55	2.65	83.51	2	0.36	
56	2.7	86.03	2	0.4	
57	2.75	86.03	2	0.4	





Practices

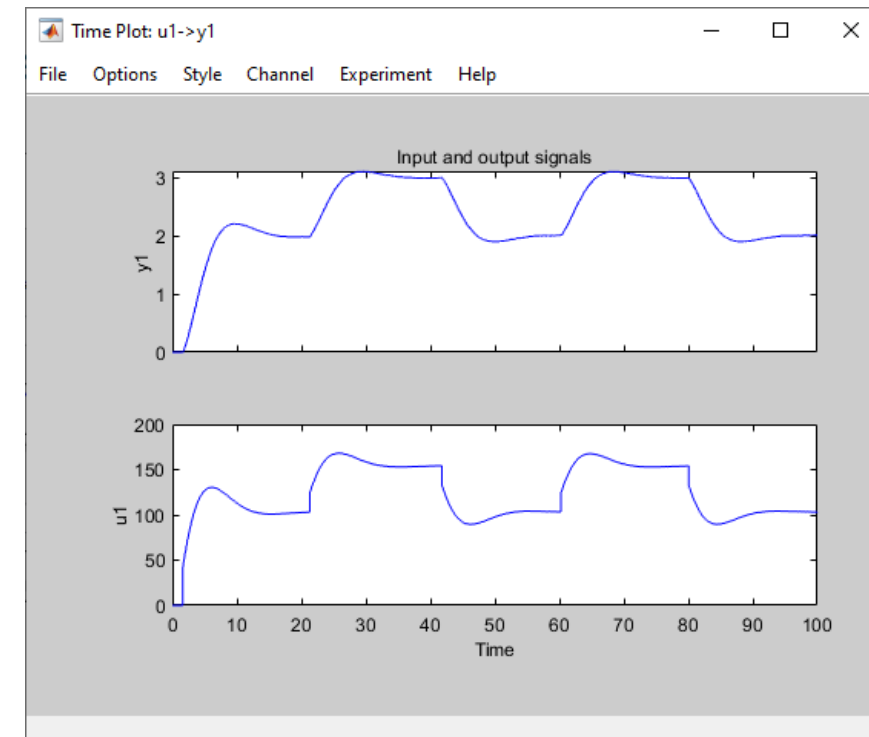
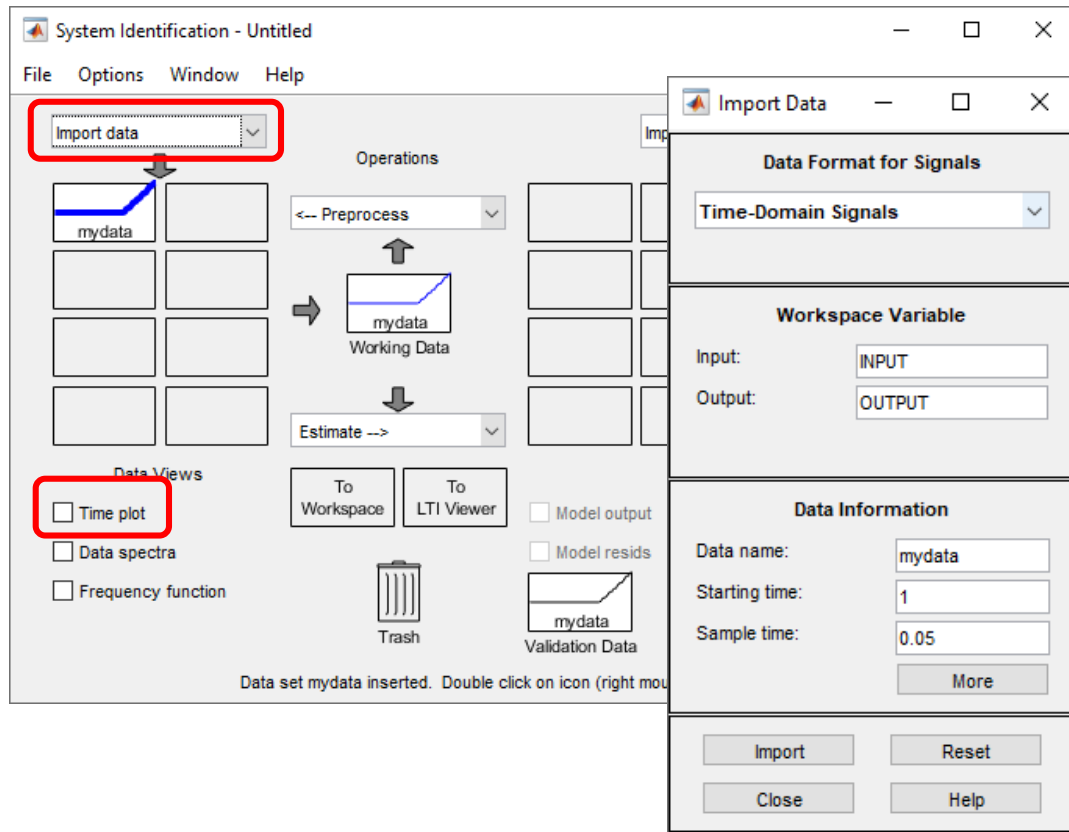
PID Controller Design Method 3 Model based tuning





Practices

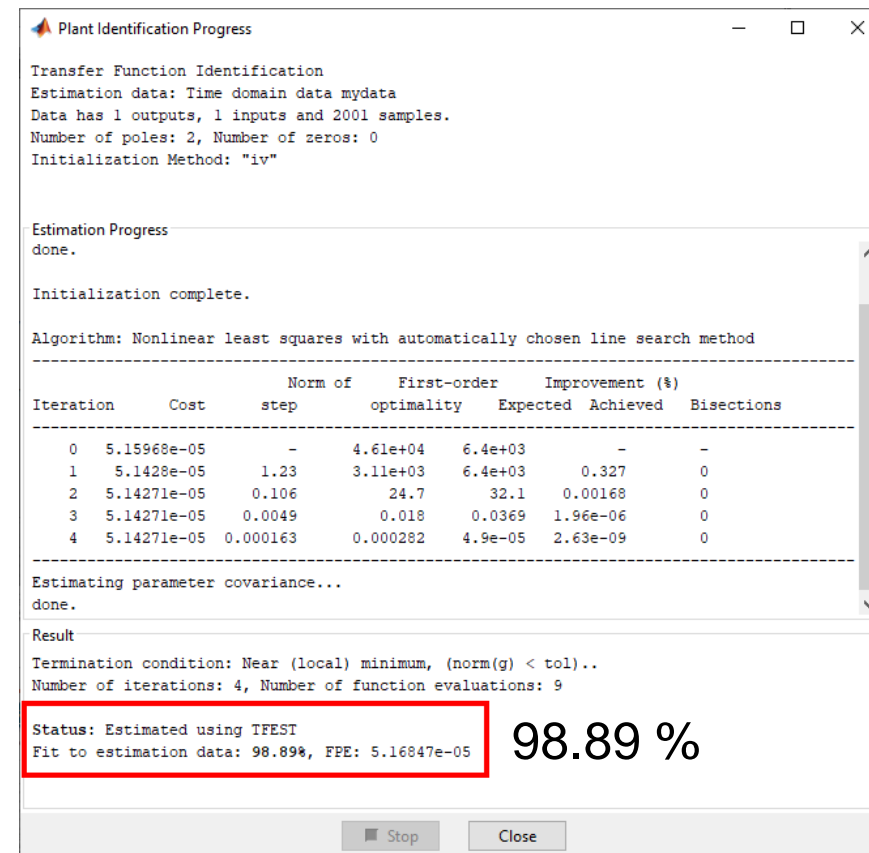
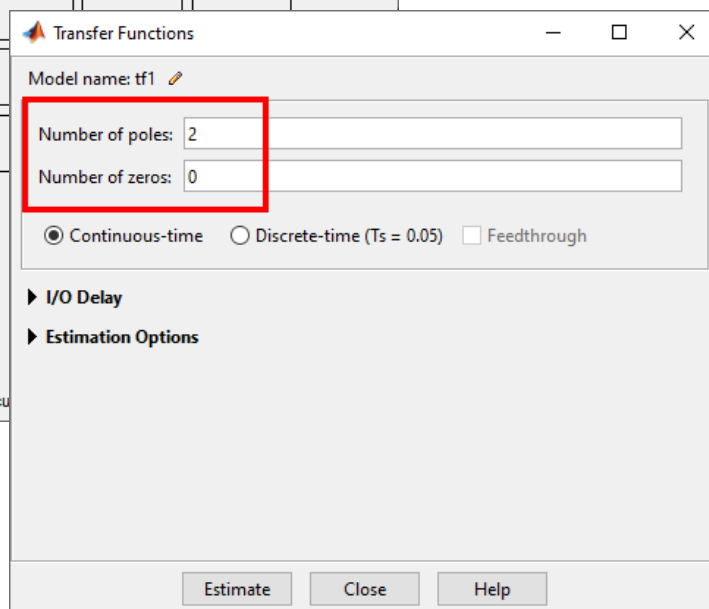
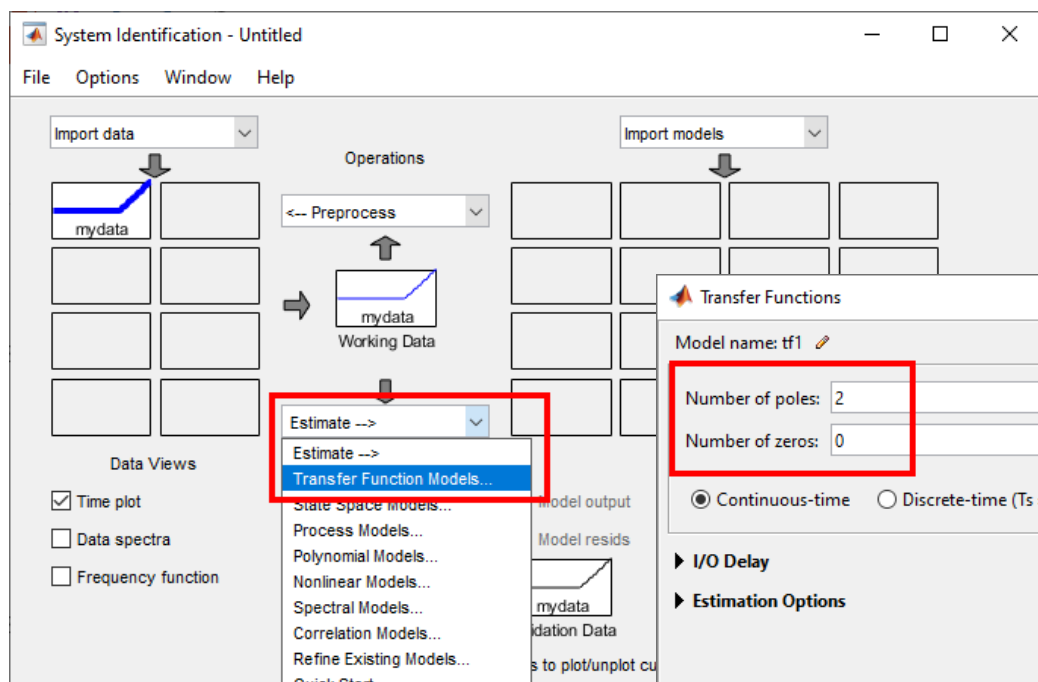
PID Controller Design Method 3 Model based tuning





Practices

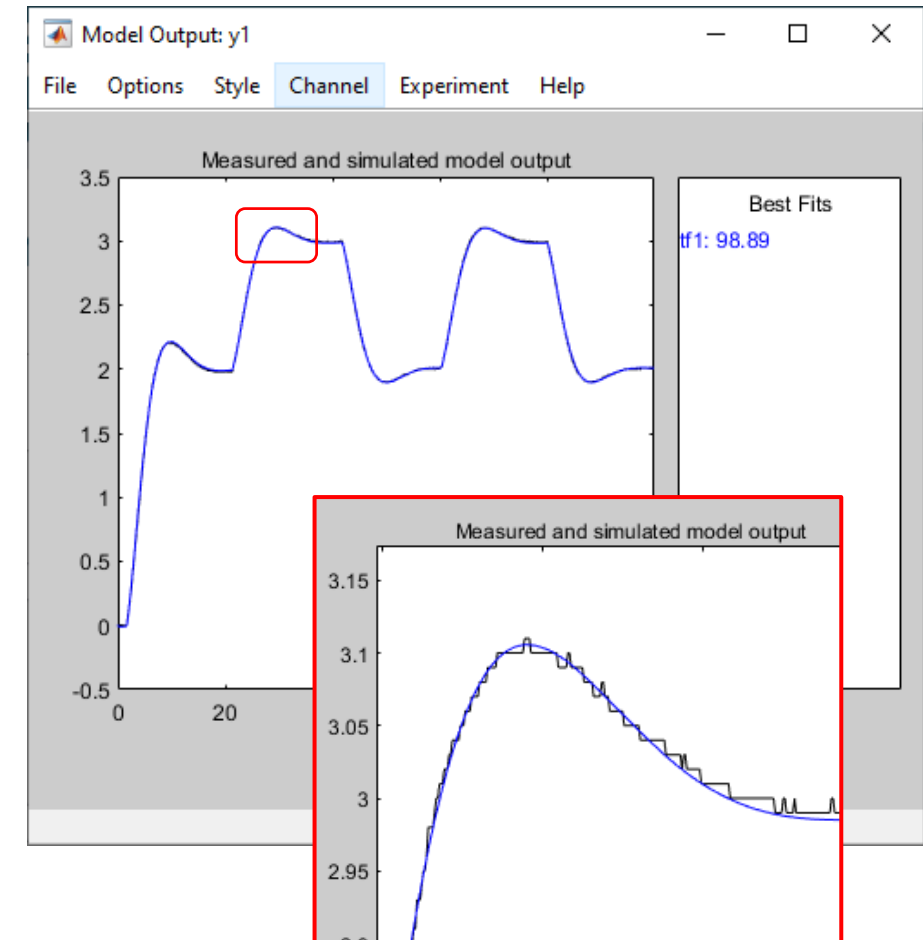
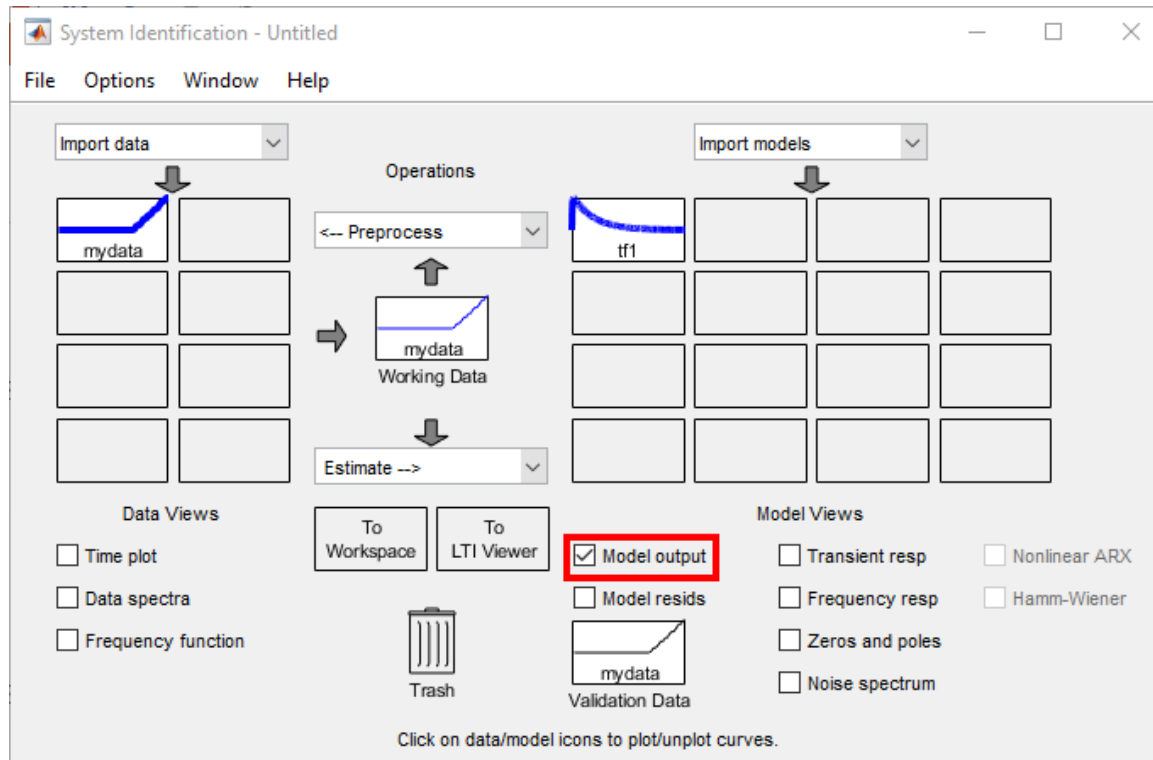
PID Controller Design Method 3 Model based tuning





Practices

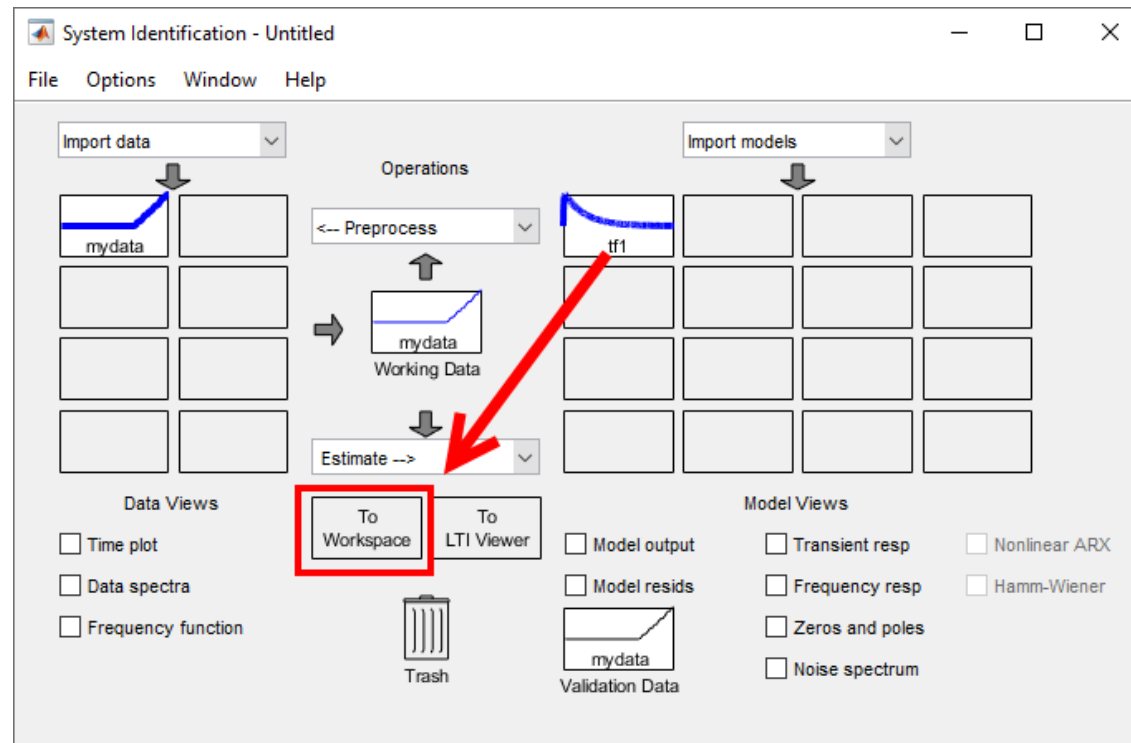
PID Controller Design Method 3 Model based tuning





Practices

PID Controller Design Method 3 Model based tuning

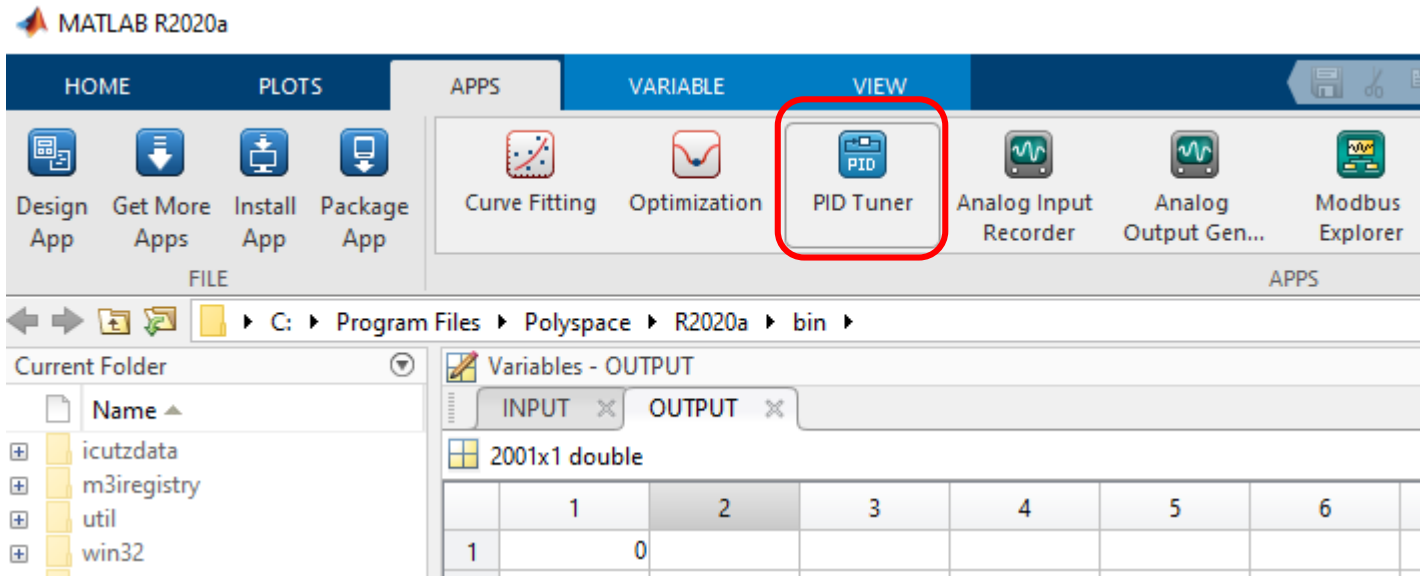


Name	Value
INPUT	2001x1 doubl
OUTPUT	2001x1 doubl
tf1	1x1 idtf



Practices

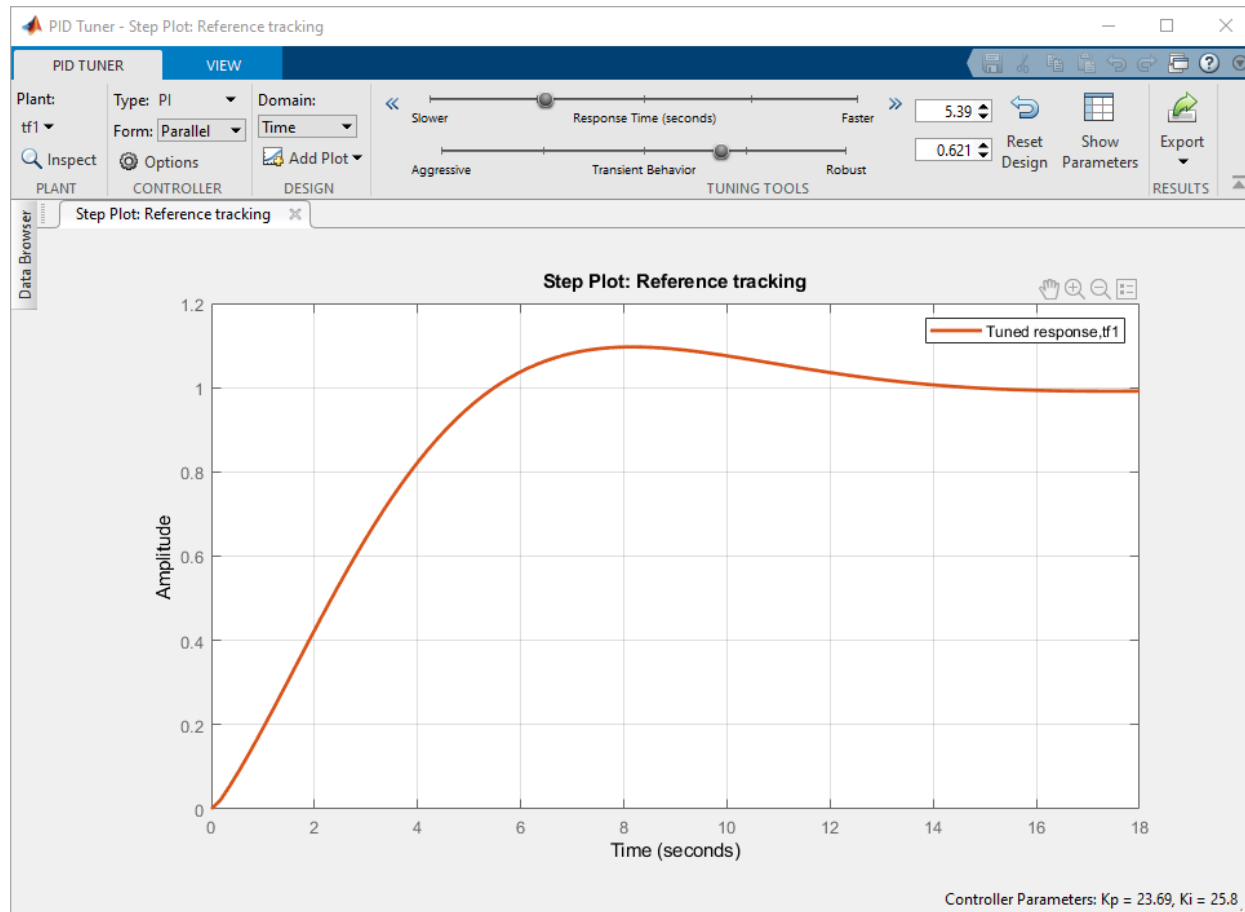
PID Controller Design Method 3 Model based tuning





Practices

PID Controller Design Method 3 Model based tuning



Controller Parameters	
	Tuned
Kp	23.6879
Ki	25.7986
Kd	n/a
Tf	n/a
Performance and Robustness	
	Tuned
Rise time	3.96 seconds
Settling time	12.9 seconds
Overshoot	9.67 %
Peak	1.1
Gain margin	Inf dB @ Inf rad/s
Phase margin	62.1 deg @ 0.371 rad/s
Closed-loop stability	Stable



Practices

PID Controller Design Method 3 Model based tuning

Controller testing

Controller Parameters

	Tuned
Kp	23.6879
Ki	25.7986
Kd	n/a
Tf	n/a

Performance and Robustness

	Tuned
Rise time	3.96 seconds
Settling time	12.9 seconds
Overshoot	9.67 %
Peak	1.1
Gain margin	Inf dB @ Inf rad/s
Phase margin	62.1 deg @ 0.371 rad/s
Closed-loop stability	Stable

Param. Setting

Proportional (Kp): 23.6879

Integral (Ki): 25.7986

Derivative (Kd): 0

SV: 3

PV: 0.0

Update PID Update SV

Data collection

Sampling time: 0.05

Time interval: 30

Save as

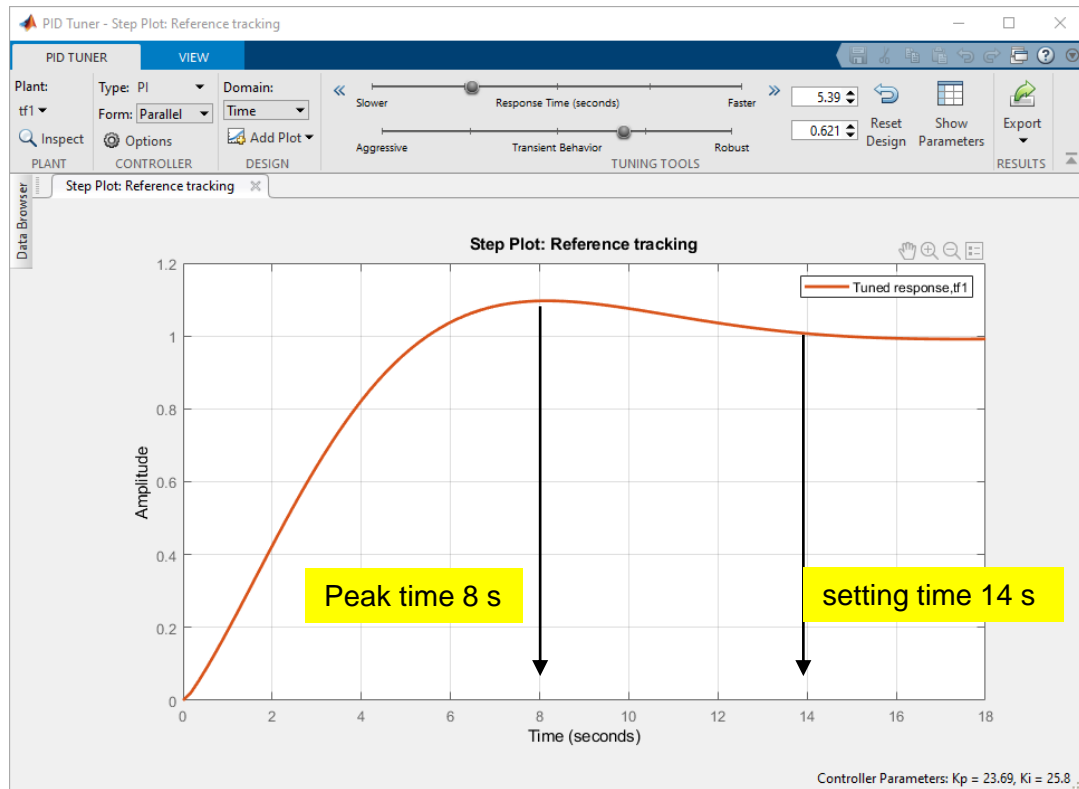
Open file

collect

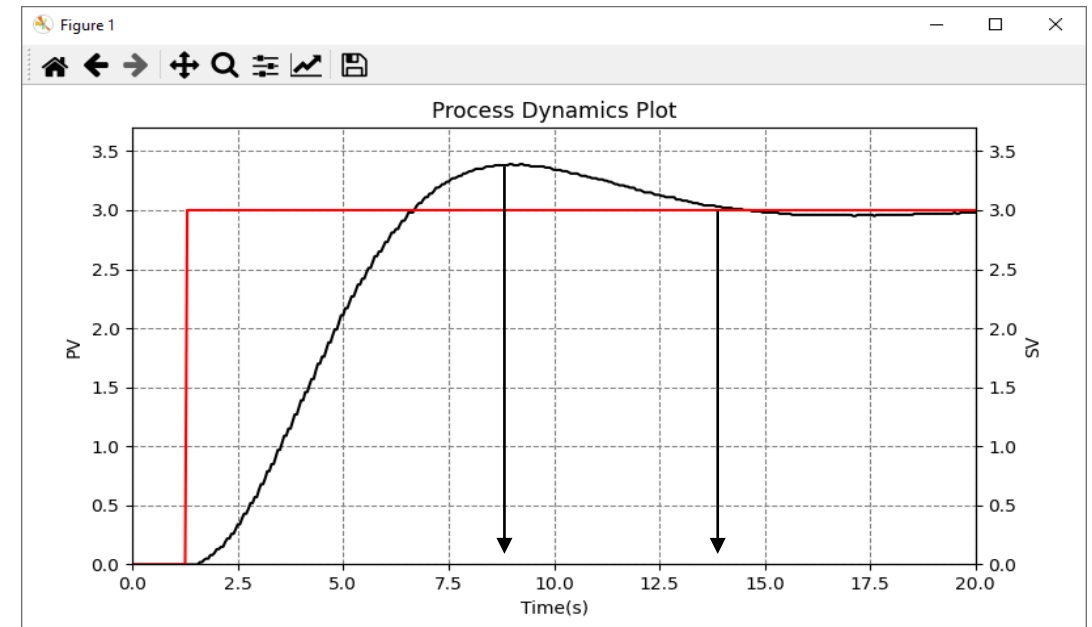


Practices

PID Controller Design Method 3 Model based tuning



Design

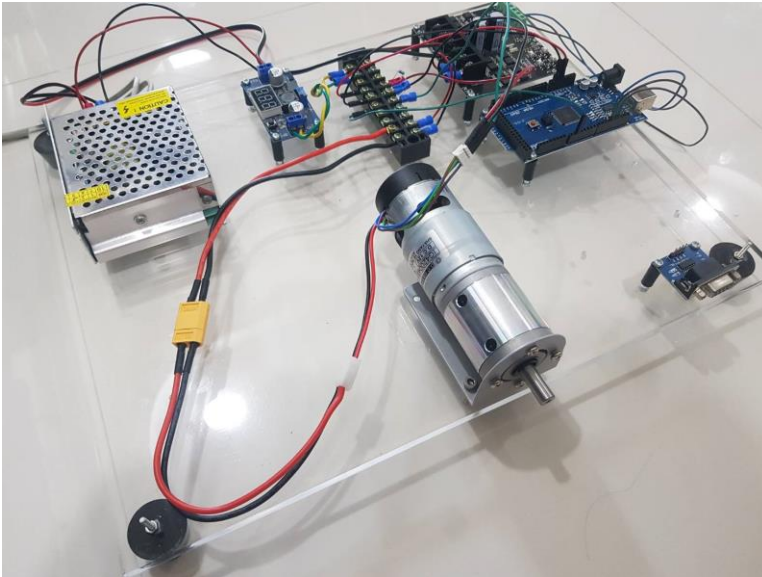


Testing



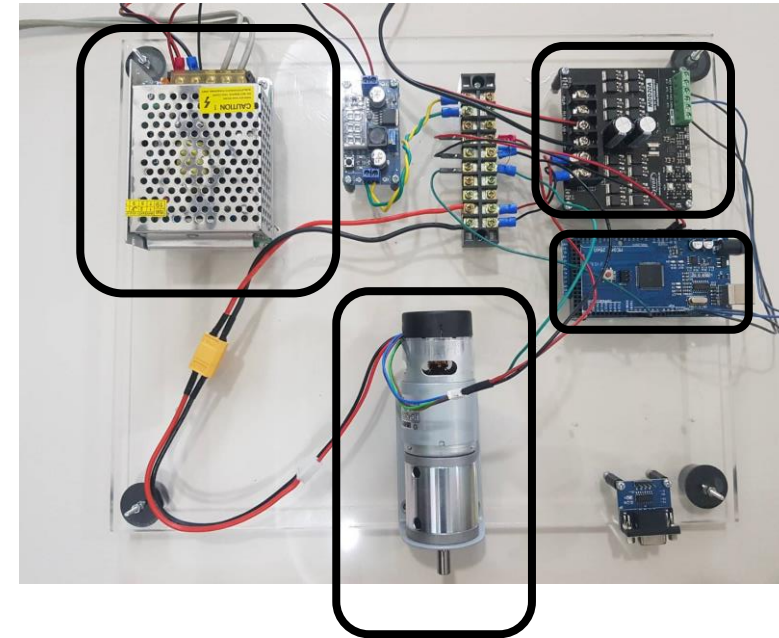
Practices

Practices Application



Power supply

Motor Drive



Arduino

DC motor Gear

DC motor Speed Control

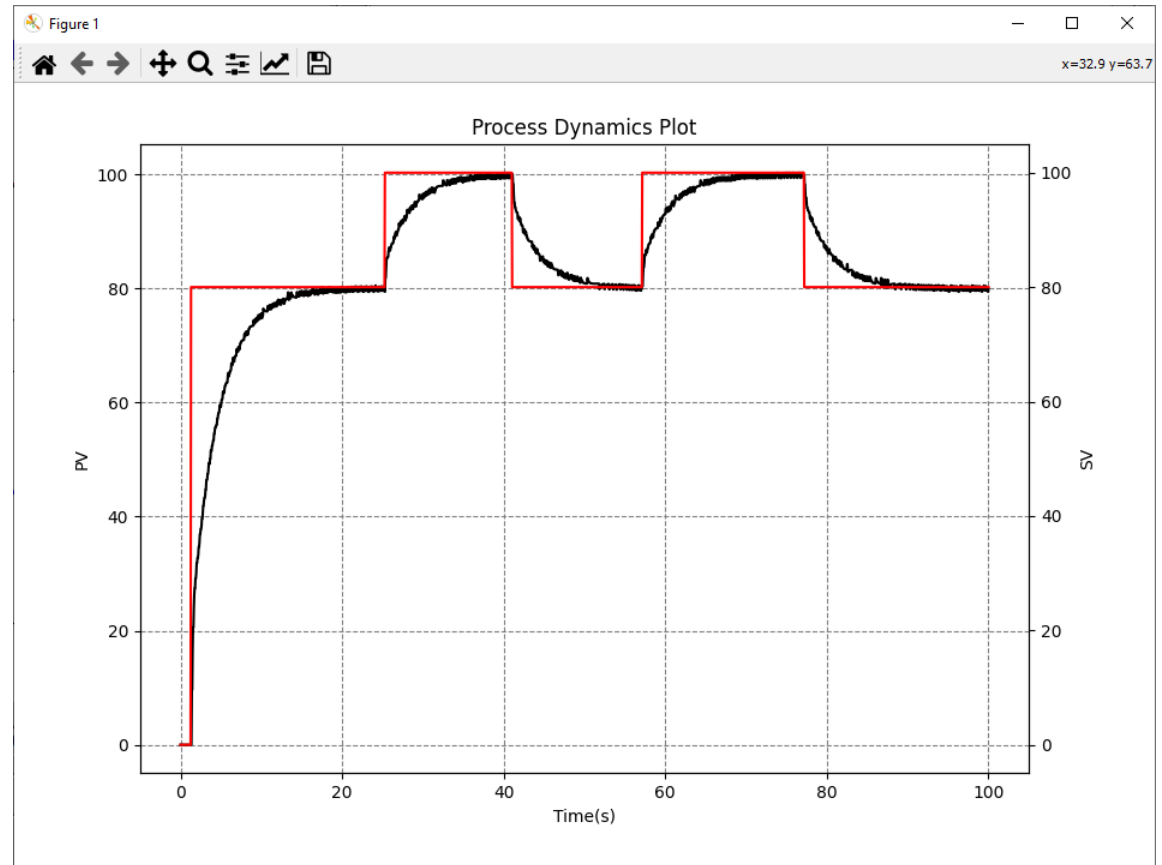


Practices

- Initial Gauss $K_p = 0.5$, $K_i = 0.5$
- Collect data in desire operating range

Param. Setting	Data collection
Proportional (K_p): <input type="text" value="0.5"/>	Sampling time: <input type="text" value="0.05"/>
Integral (K_i): <input type="text" value="0.5"/>	Time interval: <input type="text" value="100"/>
Derivative (K_d): <input type="text" value="0"/>	<input type="button" value="Save as"/>
SV: <input type="text" value="80"/>	<input type="button" value="Open file"/>
PV: <input type="text" value="79.4"/>	<input type="button" value="collect"/>
<input type="button" value="Update PID"/>	
<input type="button" value="Update SV"/>	

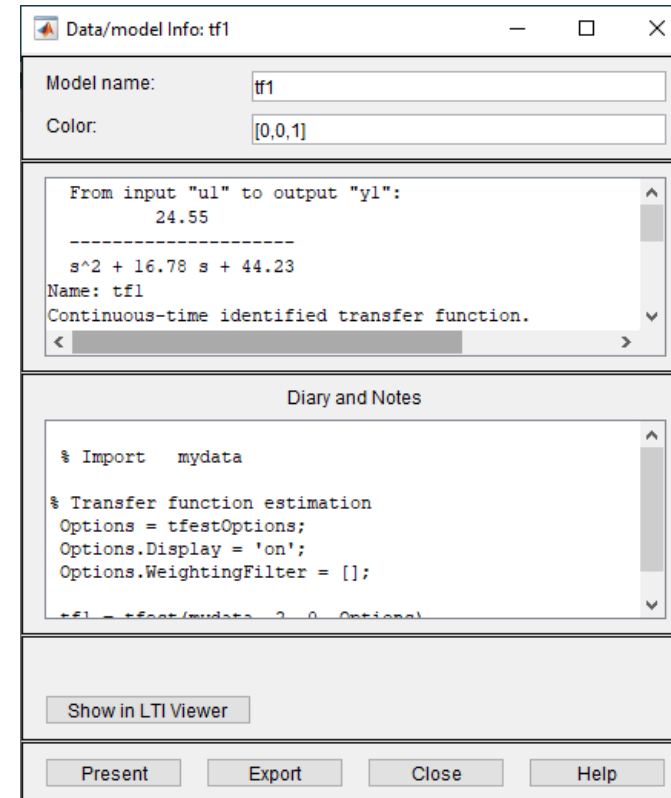
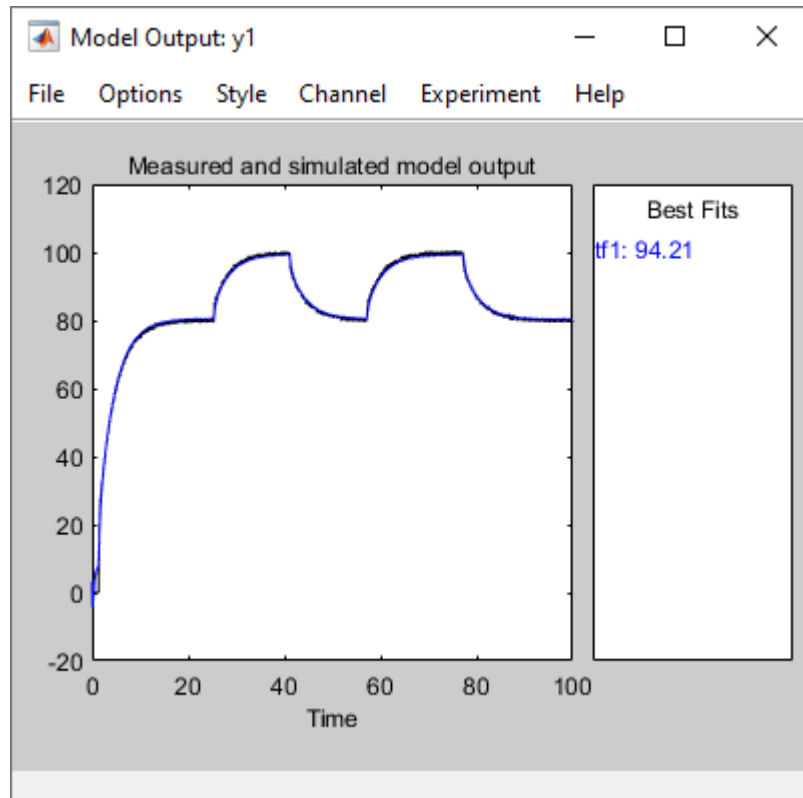
Experiment data





Practices

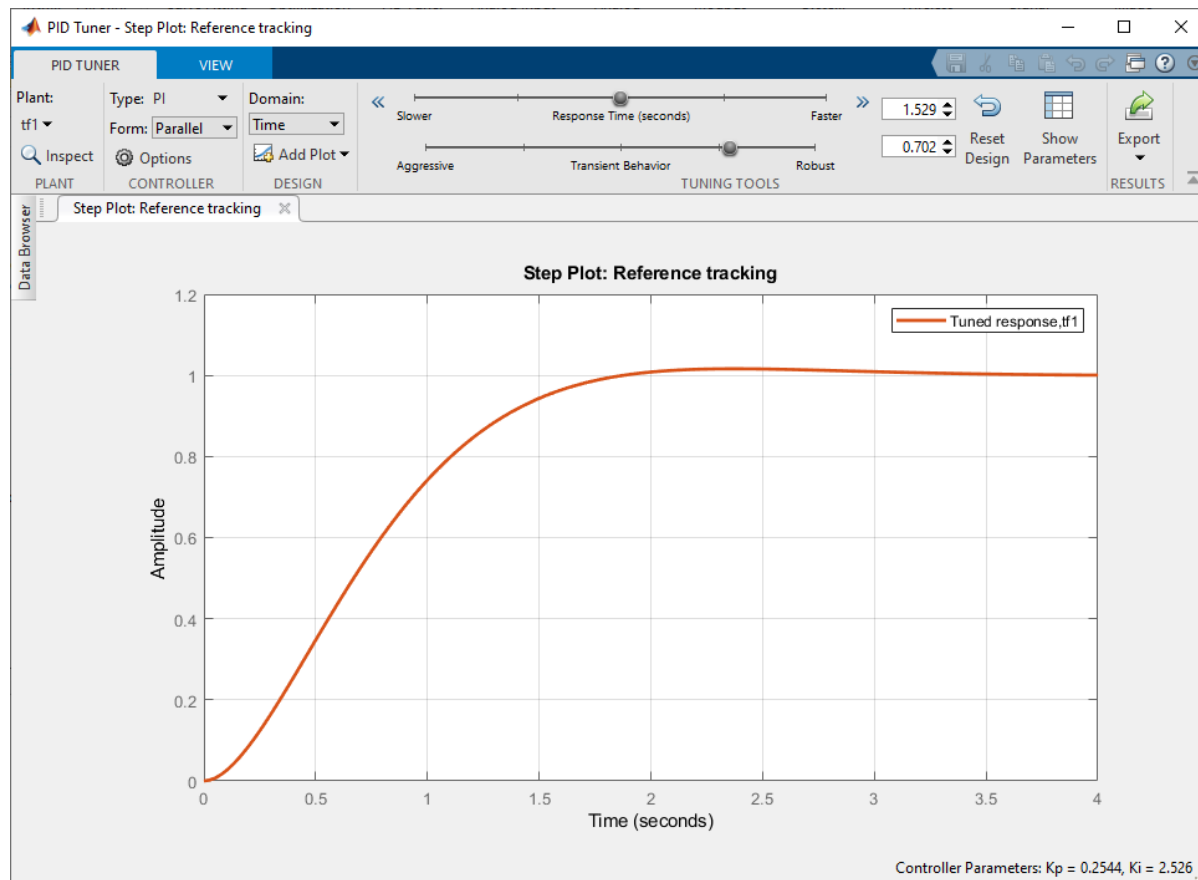
Best Fitted model **94.21 %**





Practices

Controller Design

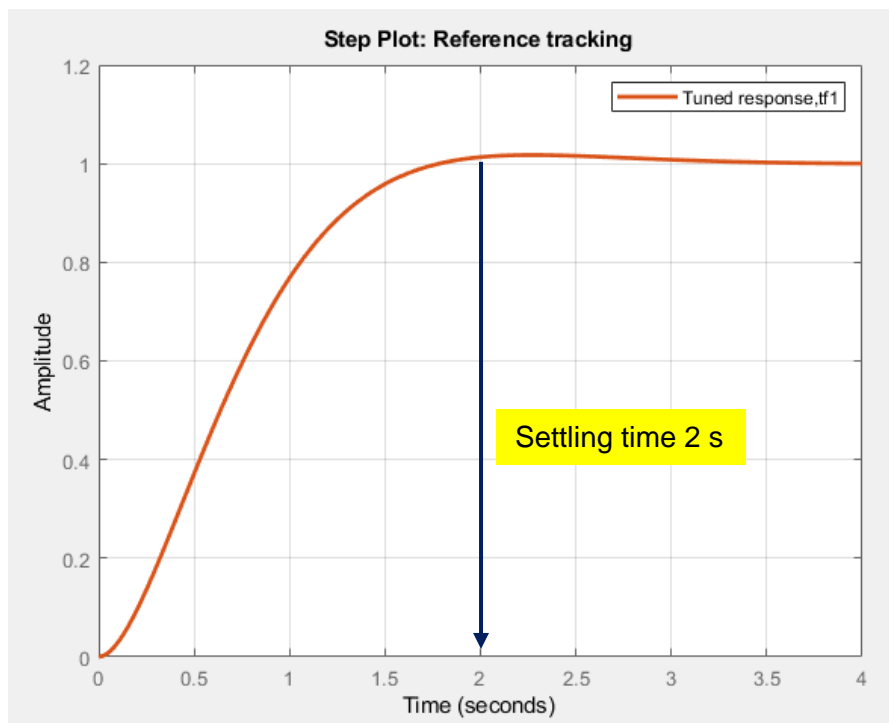


Controller Parameters	
	Tuned
Kp	0.25439
Ki	2.5265
Kd	n/a
Tf	n/a
Performance and Robustness	
	Tuned
Rise time	1.13 seconds
Settling time	1.7 seconds
Overshoot	1.62 %
Peak	1.02
Gain margin	Inf dB @ Inf rad/s
Phase margin	70.2 deg @ 1.31 rad/s
Closed-loop stability	Stable

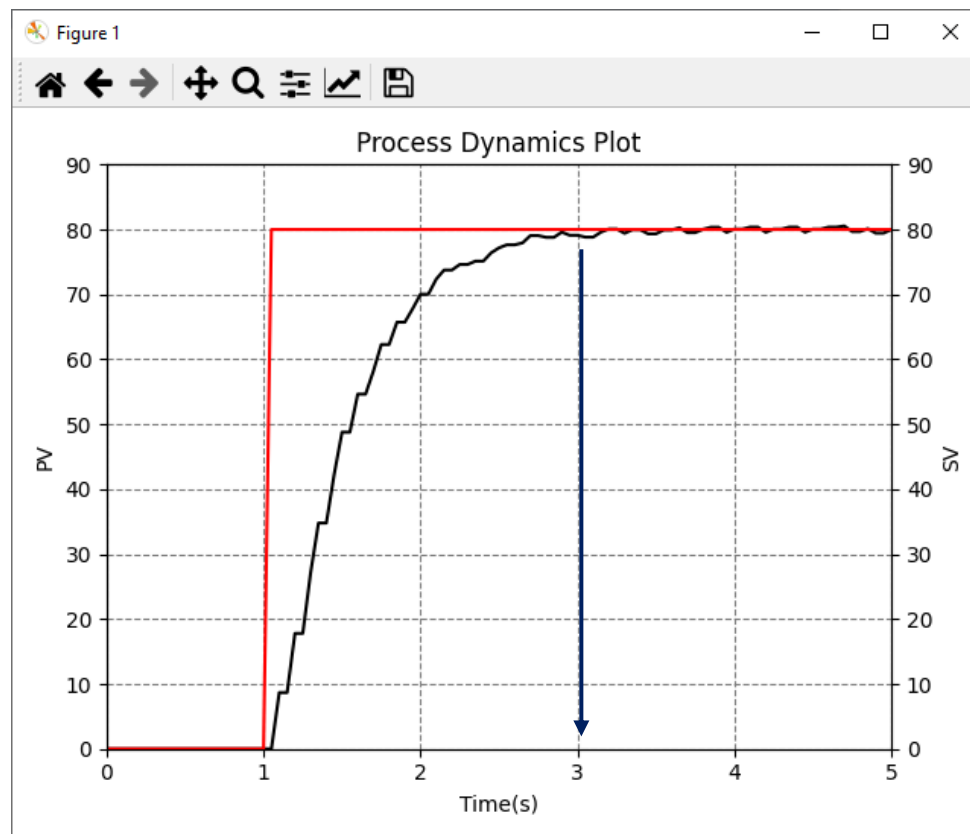


Practices

Controller Design



Design



Testing